



KANEPACKAGE PHILIPPINE INC.
Production Department (Lima)

Investigation Report on Dented of Linus ICB for Asia 516182300

CONTROL No:	IRF - 0083			REJECT PERCENTAGE:	4.20%
REJECT QTY:	42	LOT QTY:	1000		

DIRECT CAUSE	W1	Dented on Linus ICB was due to scrap or uncut trimmings left between the diecutted panels.
	W2	Uncut trimmings was due to damage of auto stripper lock, which was unable to remove the trimming after
	W3	Damage of auto stripper lock was due loose board that hit the stripper during mass production.
	W4	n/a
	W4	n/a

ILLUSTRATION:



PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Catcher operator to clean the trimming at the top of item prior placing of another batch of diecutted panels.	PIC:	Prod Leader	TARGET DATE:	May 18, 2025
IMMEDIATE ACTION	Additional nick mark in the blade to control the loose board problem.	PIC:	Tooling	TARGET DATE:	May 18, 2025
IMMEDIATE ACTION	Request of Eworks to Enginnering team.	PIC:	Tooling	TARGET DATE:	June 16, 2025
CORRECTIVE ACTION	Replacement of Auto stripper lock of Deicut machine.	PIC:	Engineering Team	TARGET DATE:	July 02, 2025

PREPARED BY:

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APPROVED BY:

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