

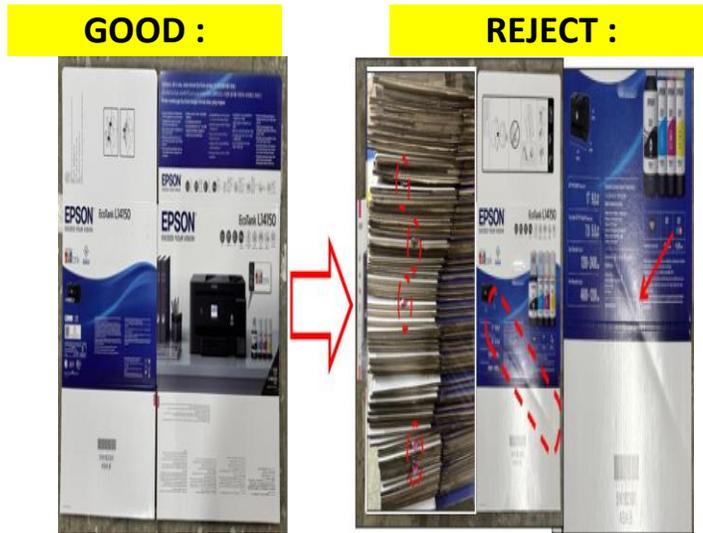


## Investigation Report on Dented of Linus ICB for Asia 516182300

<b>CONTROL No:</b>	<b>IRF - 0083</b>			<b>REJECT PERCENTAGE:</b>	4.20%
<b>REJECT QTY:</b>	42	<b>LOT QTY:</b>	1000		

<b>DIRECT CAUSE</b>	<b>W1</b>	Dented on Linus ICB was due to scrap or uncut trimmings left between the diecutted panels.
	<b>W2</b>	Uncut trimmings was due to damage of auto stripper lock, which was unable to remove the trimming after
	<b>W3</b>	Damage of auto stripper lock was due loose board that hit the stripper during mass production.
	<b>W4</b>	n/a
	<b>W4</b>	n/a

**ILLUSTRATION:**



### PRODUCTION ACTION PLAN

<b>IMMEDIATE ACTION</b>	Catcher operator to clean the trimming at the top of item prior placing of another batch of diecutted panels.	<b>PIC:</b>	Prod Leader	<b>TARGET DATE:</b>	May 18, 2025
<b>IMMEDIATE ACTION</b>	Additional nick mark in the blade to control the loose board problem.	<b>PIC:</b>	Tooling	<b>TARGET DATE:</b>	May 18, 2025
<b>IMMEDIATE ACTION</b>	Request of Eworks to Engineering team.	<b>PIC:</b>	Tooling	<b>TARGET DATE:</b>	June 16, 2025
<b>CORRECTIVE ACTION</b>	Replacement of Auto stripper lock of Deicut machine.	<b>PIC:</b>	Engineering Team	<b>TARGET DATE:</b>	July 02, 2025

PREPARED BY:

**NOEMI CEPEDA**  
 PROD SUPERVISOR

APPROVED BY:

**WEENA V. APALLA**  
 ASST. MANAGER