



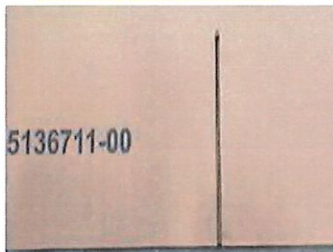
Investigation Report of Peel off Defects on OCB 5136711-00

CONTROL No:	IRF-26-01-97		REJECT PERCENTAGE:	4.48%
REJECT QTY:	112	LOT QTY:		

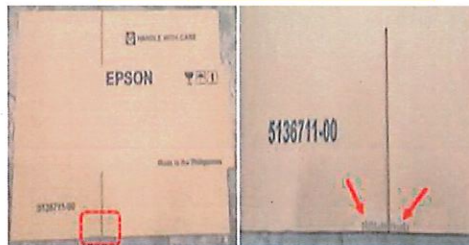
DIRECT CAUSE	W1	Peel off Encountered in EQOS Process mass Production
	W2	Edge of the ICB hit the front guide of the feeder section
	W3	The boards is warp and the position of the warpage is varying
	W4	
	W5	

ILLUSTRATION:

GOOD :



NO GOOD :



PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Conduct orientation to EQOS operator for the defect encountered and advised if the warpage is more than the allowed limit, don't process the material and conduct repalletizing and reconditioning.	PIC:	Prod Leader	TARGET DATE:	260121
CORRECTIVE ACTION	Apply the principle of moving the feeder guide where the is no warpage same as the concept for VOION E FLUTE MATERIAL	PIC:	Prod Leader	TARGET DATE:	260121

PREPARED BY:

Glenn Magsino
Glenn Magsino
PROD SUPERVISOR

APPROVED BY:

Weena V. Apalla
WEENA V. APALLA
ASST. MANAGER



MINUTES OF THE MEETING

Date: 260121 Time Start: 6:00 Time Finished: 6:30 Venue: EQUS AREA

ATTENDEES:

Table with columns: Name, Dept., Sign. Includes entries for Alina Balingo, NEXTEL APRENTICE, Jerson Agtoy, and Melvin John DeCasta.

AGENDA: Highlight the peel off defects encountered specially warp materials

MINUTES: page ___ of ___

- > Change the position of the feeder guide based on the warpage position
> Benchmark the set-up for VOLTEN materials to align the feeder on the lower portion of the warpage to avoid peel off and paper jam

FOLLOW UP MEETING:

(date & time)

for KPPI fill up only

Prepared by:

LOUIE APRENTICE

Reviewed by:

[Signature]

Noted by: