



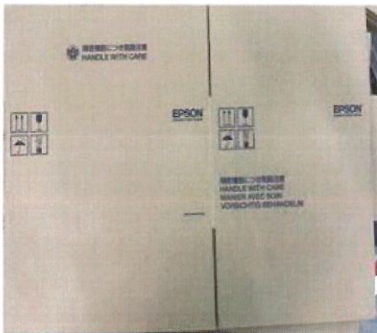
Investigation Report: Peel Off 5150864-01 SILANE Box

CONTROL No:	AR-10-0007			REJECT PERCENTAGE:	2.48%
REJECT QTY:	72	LOT QTY:	2900		

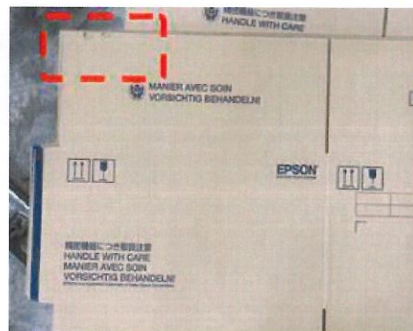
DIRECT CAUSE	W1	Peel off occur during auto stripping process on die cut
	W2	During stripping process, the nick mark was not fully cut resulting to peel off
	W3	Numerous nick mark was observed on the cutting mark
	W4	Numerous nick was made to avoid loose board
	W5	Loose board occur due to placement on patching tape on the nick mark

ILLUSTRATION:

GOOD :



NO GOOD :



PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Replace the existing blade with back up blade	PIC:	Production Toolings	TARGET DATE:	Next Production Plan
CORRECTIVE ACTION	Strengthen the control on the changes of the blade lay-out by implementing the request for tooling relay-out form approval	PIC:	Production Leaders	TARGET DATE:	
CORRECTIVE ACTION	Standard the position of the nick mark on the gripper side and put marking on the pattern sheet of the location of the nick mark to avoid patching on the said area	PIC:	Production Toolings	TARGET DATE:	September 1, 2025

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