



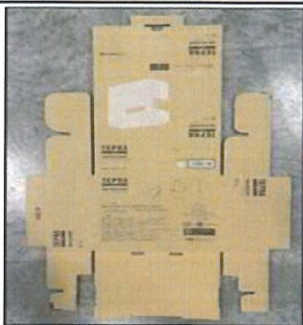
Investigation Report: Damage on 5163364-00 Muffin Box

CONTROL No:	AR-10-0005			REJECT PERCENTAGE:	4.00%
REJECT QTY:	24	LOT QTY:	600		

DIRECT CAUSE	W1	Damage occur during manual stripping process
	W2	During pulling of scrap material the affected portion also pulled out causing damage
	W3	The affected portion has no cutting blade
	W4	The stripping process of the scrapp is not considered during the design of the die cut blade

ILLUSTRATION:

GOOD :



NO GOOD :



PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Orient the operators regarding proper manual detaching	PIC:	Production leaders	TARGET DATE:	October 6, 2025
CORRECTIVE ACTION	Attached sutera blade to have cutting on the affected portion and sperate it during pulling of outer scrap	PIC:	Production Toolings	TARGET DATE:	October 6, 2025

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