

Production Department (Lima)

Investigation Report for Peel-off on Stratos ICB America 516700300

CONTROL No:	IRF - 0092			REJECT PERCENTAGE:	4.00%
REJECT QTY:	40	LOT QTY:	1000		

DIRECT CAUSE	W1	Peel-off was due to uncut during diecut process.
	W2	Uncut surface of item was due to unbalance distribution of pressure during cutting process.
	W3	Unbalance distribution of pressure was due to unbalance quantity of backing in the pattern sheet.
	W4	Operator failed to follow the 3 layers of backing as standard.
	W5	n/a

ILLUSTRATION:

GOOD :



REJECT :



PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Remind operator for the standard application of backing in the patter sheet of 3 layer.	PIC:	Prod Leader	TARGET DATE:	July 30, 2025
CORRECTIVE ACTION	Diecut WI re-orientation highlights the three layers of backing tape as standard; if the issue persists, the operator will back to the zero setup.	PIC:	Prod Leader	TARGET DATE:	Aug. 05, 2025

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