



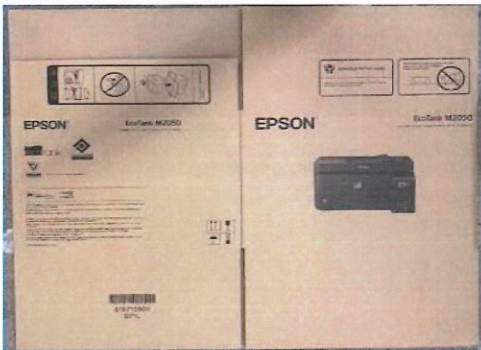
## Investigation Report for Poor Print on Lucida MGY ICB India 516713800

CONTROL No:	IRF - 0090		REJECT PERCENTAGE:	3.78%
REJECT QTY:	34	LOT QTY:		

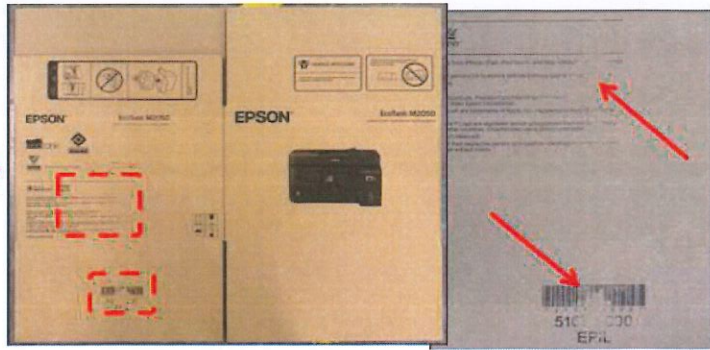
<b>DIRECT CAUSE</b>	W1	Poor print was due to ink that was not properly distributed in the surface of RM
	W2	Ink was not properly distributed due to uneven surface of RM.
	W3	Uneven surface of RM was due to dentmarks that contribute the problem of poor print.
	W4	n/a
	W5	n/a

### ILLUSTRATION:

**GOOD :**



**REJECT :**



### PRODUCTION ACTION PLAN

<b>IMMEDIATE ACTION</b>	Notify operator about the problem encountered.	<b>PIC:</b>	Prod Leader	<b>TARGET DATE:</b>	July 16,2025
<b>IMMEDIATE ACTION</b>	Remind Diecut operator to implement the 1pc checking per 20 pcs of machine output to to detect the problem during MP.	<b>PIC:</b>	Prod Leader	<b>TARGET DATE:</b>	July 16,2025
<b>CORRECTIVE ACTION</b>	Re-orientation of to all operator the checking of 1pc per 20pcs of output coming from machine to help the detection of poor print problem.	<b>PIC:</b>	Prod Leader	<b>TARGET DATE:</b>	July 20,2025

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