



Investigation Report on Scratches of Lionel 3 FAL AME. 516949300

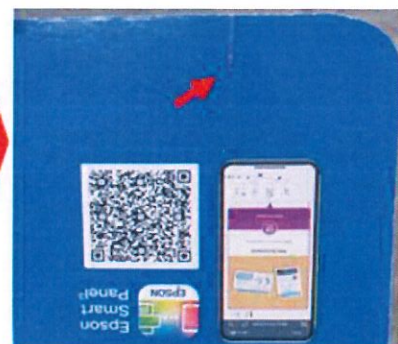
CONTROL No:	IRF - 0089			REJECT PERCENTAGE:	2.69%
REJECT QTY:	28	LOT QTY:	1040		

DIRECT CAUSE	W1	Scratches occur due to pulling of item from the conveyor.
	W2	Pulling of item from the conveyor create scratches due to weight that directly fall from the last item.
	W3	Item in the conveyor was too far to operator to easily get & prevent from pulling process that create friction between item and conveyor.
	W4	n/a
	W5	n/a

ILLUSTRATION:

GOOD :

REJECT :



PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Adjustment on Send out time from 6seconds to 11 seconds for operator easily access to the item.	PIC:	Prod Leader	TARGET DATE:	July 15, 2025
CORRECTIVE ACTION	Coordinate with Prod IE for the study / item about the applicable send out time of item.	PIC:	Operator	TARGET DATE:	Aug. 13, 2025
CORRECTIVE ACTION	Orientation of item applicable send out time once available	PIC:	Operator	TARGET DATE:	

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