



Investigation Report on Peel-off Lucida MGY ICB India 516713800

CONTROL No:	IRF - 0087			REJECT PERCENTAGE:	4.78%
REJECT QTY:	43	LOT QTY:	900		

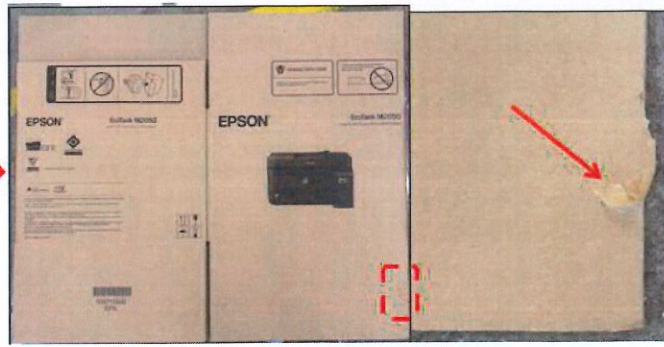
DIRECT CAUSE	W1	Peel-off occurred during manual process
	W2	Peel-off was due uncut process of item after Diecut process.
	W3	Uncut surface of item was due to unbalance distribution of pressure during cutting process.
	W4	Unbalance distribution of pressure was due to unbalance quantity of backing in the pattern sheet.
	W4	Operator failed to follow the 3 layers of backing as standard.

ILLUSTRATION:

GOOD :



REJECT :



PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Remind operator for the standard application of backing in the patter sheet of 3 layer.	PIC:	Prod Leader	TARGET DATE:	July 17, 2025
CORRECTIVE ACTION	Diecut WI re-orientation highlights the three layers of backing tape as standup; if the issue persists, the operator will back to the zero setup.	PIC:	Prod Leader	TARGET DATE:	July 22, 2025

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