

EVIDENCE

Blade already re-layout and removal of all eperan



Work Instruction regarding guidelines in using diecut blade ejector was already revised based on the acquired knowledge from CITO Training

KANE PACKAGE PHILIPPINE INC. 10th Floor, 10th Avenue, Bldg. 1, Makati City, Manila Telephone No. (02) 854-7180 to 81 Fax No. (02) 844-4022		WORK INSTRUCTION MANUAL			DATE OF EFFECTIVENESS	PAGE	
		CONTROL NUMBER	REVISION NUMBER	PREPARED BY	25 06 16	1 OF 3	
TITLE		WI-PR-003-004	02	✓ WV Ejector Gaskets	✓ WV C. Galvez M. Calatiao, R. Artero	✓ WV C. Galvez M. Calatiao, R. Artero	
GUIDELINES IN USING DICEUT BLADE EJECTOR							
A. PPE REQUIREMENT		Purpose:	1. To serve as reference or guidance in using EJECTOR as remedy for BURSTING, UNCUT, PEEL OFF, CLOPPED SLOT, and SCORING defects. <i>(Upang mapagtulungan ang pagkatuwa ng EJECTOR bilang remedyo sa BURSTING, UNCUT, PEEL OFF, CLOPPED SLOT at SCORING defects.</i> 2. To serve as guidelines applicable to the use of EJECTOR as a remedyo to bursting, uncut, peeled off, closed slot or scoring defects. <i>(Upang mapagpormulaan ang mga rehistro sa naangkop sa ito bago dumayo ng direkt na pag-angat sa mga diceut machine.</i>				
B. GENERAL SAFETY REQUIREMENT							
1) Report any incident, accident, near miss or hazards.							
2) Observe proper hygiene during break time and after work.							
C. IN CASE OF EMERGENCY							
1)  Immediately inform Safety and Health Team in case of injury-related emergencies.							
2) Immediately inform ERT / Safety Team in case of fire-related emergencies.							
D. ENVIRONMENT							
1) Always follow the waste segregation system (corrugated, plastic, paper, hazardous).							
2) Always observe energy conservation - Turn off light, machine, electric fan, etc. when not in use.							
Types of Ejector	Illustration	Origin	Thickness	Hardness	Characteristics		
Type 1: Japan Dark Green Ejector 		Japan	12mm	32H4	1. Soft Material 2. Used for Cutting and Perforation <i>(Ginagamit para sa Cutting at Perforation)</i>		
Type 2: Local Green Ejector 		Local	12mm	42H4	1. Hard Material 2. Used for Cutting and Perforation, commingled blade gap and slot <i>(Ginagamit para sa Cutting at Perforation, komingled sa mga pagitan ng blade at slot)</i>		
Type 3: Daiso Blue Ejector 		Japan	10mm	20H4	1. Soft Material 2. Used for Cutting and Perforation <i>(Ginagamit para sa Cutting at Perforation)</i>		
TYPE 4 : Cite and Dieboard Yellow Ejector 		Germany / Local	6.0mm 11mm 12mm	25H4	1. Soft Material 2. Used for Slot only <i>(Ginagamit para sa Slot lamang)</i>		
Type 5: Cito Green Ejector 		Germany / Local	10mm 11mm 12mm	35H4	1. Hard Material 2. Used for Slot only <i>(Ginagamit para sa Slot lamang)</i>		
Type 6: Rubber Slot Ejector 		Japan	4mm 5mm	n/a	1. Hard Material 2. Used for Slot only <i>(Ginagamit para sa Slot lamang)</i>		
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