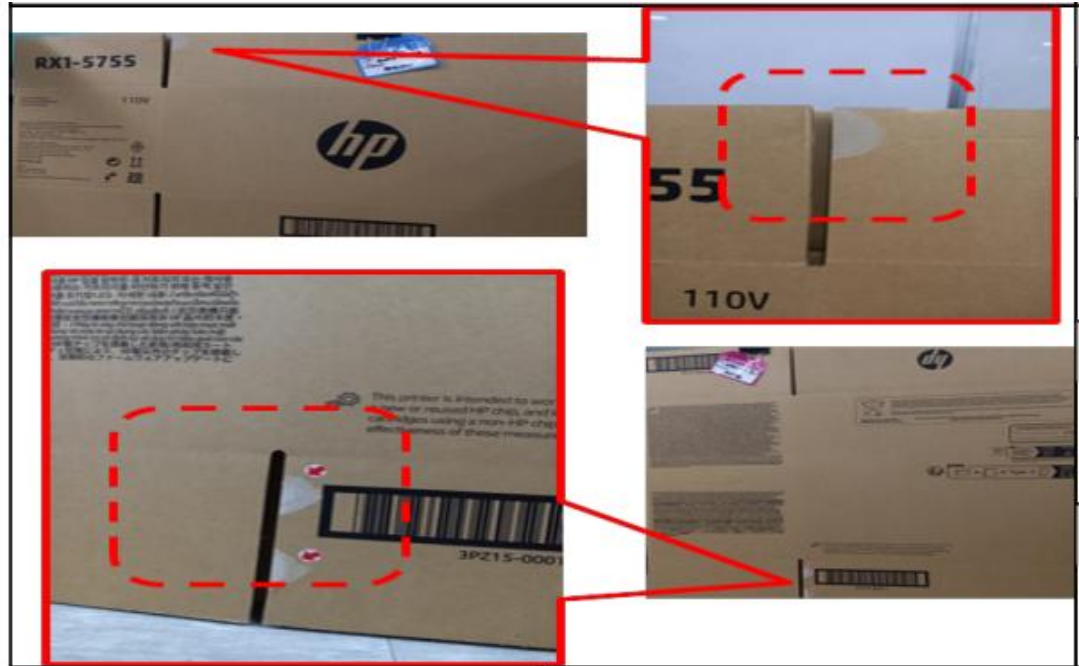


IRF 0048 RX1-5755-000 – PEEL OFF

Customer	CANON
Item Description	RX1-5781-000, RX1-5755-000
Job Order Number	JO-TO-IPD-25-00015-1, JO-F-24-1258-1
Lot Quantity	2,400 pcs.
Rejected Quantity	50 pcs.
Rejection Rate / PPM	2.08 %
Detection date	250120
Occurrence No.	1 st
Detected by	QA SCREENING
Status	REJECT
Rejection Cost	-

NO GOOD



ACTUAL: PEEL OFF UP TO 20mm

REQUIREMENT: PEEL OFF UP TO 10 MM IS ACCEPTABLE (CLASS B)

6M REVIEW

FACTORS	DETAILS
MAN	NO PROBLEM ENCOUNTERED
METHOD	OVER-APPLICATION OF THE EJECTOR SPONGE AFFECTS PRESSURE DISTRIBUTION
MACHINE	NO PROBLEM ENCOUNTERED
MATERIAL	NO PROBLEM ENCOUNTERED
MEASUREMENT	NO PROBLEM ENCOUNTERED
ENVIRONMENT	NO PROBLEM ENCOUNTERED

PRD – ROOT CAUSE ANALYSIS & CORRECTIVE ACTION

DIRECT CAUSE (PROCESS / MATERIAL)	WHY 1	Not fully cut liner result to Peel Off during auto stripping in Diecut S1700.
	WHY 2	Insufficient pressure on the slot portion.
	WHY 3	Over application of Ejector Sponge.



IMMEDIATE / CORRECTIVE ACTION	PIC	TARGET DATE
Request for die-blade re-layout using Mizzoko white ejector sponge inside the slot and green ejector sponge with spacing outside the slot.	Production Leaders	250319
TRAINING ON PROPER USAGE OF EJECTOR SPONGE (CITO) FOR THE STANDARDIZATION.	CITO	250319