						Control No.					
KANEPACKAGE P	HILIPPINE INC.	Α	BNORMA	LITY REPO	ORT	AR-03-0047					
I. Item Information						1					
Item Code	5167282-00			Customer	EPSON-	EPSON-IJP					
Item Description	CARTON BOX (FR.	ANZ)		Delivery Date	2025/03/	2025/03/14					
Inspection Date	2025/03/12			Inspection Time	17:00H -	17:00H - 19:40H					
Lot Quantity	2600			Job Order Number	1.JO-000	1.JO-0003416 2.					
Affected Quantity	75			Origin	IN-H	■ IN-HOUSE SUPPLIER:					
Rejection Rate and PPM	2.9%			Date Received	2025/03/	2025/03/10					
Sampling Quantity (IQA)	N/A			Detection (Section / Ar	ea) SCREEN) SCREENING/ SHIFT A					
Problem Description	TEAR OFF			Delivery Receipt Numb	lumber 54390/15234						
II. Visual Reference (Defect Illustration)											
	GOOD			NO GOOD							
III. Documented Information	Review (To be fille	ed out by	QA Line leader)								
Related Doc. Info.	Control Num			ITEM SHOULD BE IN CO			CCLIPPENCE OF				
Procedure Manual :			Requirement:	ITEM SHOULD BE IN GOOD CONDITION NO OCCURRENCE OF TEAR OFF							
Technical Drawing :											
Work Instruction :			Actual:	TEAR OFF OCCURRED	RED ON CLASS C						
Job Order :				AWARENESS ON THE PROPER DETACHING/HANDLING OF ITEM INFORM THE PIC/LEADER ABOUT THE PROBLEM ENCOUNTERED Applicable Not Applicable							
Reports :											
Defect Limit :											
V. Initial Disposition (To be	filled out by ME Do	epartmen	t If Needed)	V. Final Disposition							
Good	Conditional (Pleas		•	Rejected Conditional (Please indicate details)							
Rejected				Backload If item is for sorting, for backload, or for rework, fill-out below							
Backload					Good Person In Charge Target Date Signature						
				For Sorting							
				For Rework							
Remarks: DETACH	ING/SHIFT B					/16 a!-	JUDGEMENT ject is for issuance of IRF / CAR)				
DETAGN				FOR 5 WHY ISSUANCE							
							FOR CAR ISSUANCE				
	FOR IRF ISSUANCE										
Detected by	Detected by Checked by		Initial Approved	by (If Needed)	Approved by		Received By				
M.VANGUARDIA	R MANALO										
QA Inspector	R.MANALO QA Line Leader		ME H	lead	QA Head	ı	QA Staff				
<u> </u>			Evaluation	Approved by	,		Final Disposition				
Important: Backloading Pol Provider Rejects)	icy (External		0% No Need	,		Ва	ckload				
Rejection rate that is more the quantity shall be approved by	>80% Need					cept					
before backloading.			Ton Management		Other						

Note: All details must be filled out completely. Submit this form to Line Leader immediately after accomplishment.

KANEPACKAGE PHILIPPINE INC.				ABNORMALITY REPORT							
V. Sorting Instruct	ions										
VI. Sorting Details											
	Sorting Time No. of										
Sorting Date	Start	Start End pow		Lot Number	Sorted Quantity Reject Quantity		Defect Name		Sorted by		
	Tota	Total Sorting Hours		Total No. of Manpower	Total Sorted	Total Reject Quantity	Total Good Quantity		Rejection Rate (%)		
Sorting Result	Tota	Total Softling Hours		rotal No. of Manpower	Quantity	rotal respect quantity	danary Total Cood G		regodion reals (70)		
R&R Verification											
	tails (To l	he filled o	ut by OA	Line Leader If needed)							
VIII. VVarenouse Be	tans (10	Reason	ut by QA	Total Quantity		Remarks		Received by			
Pull-Out		Reason		Total Qualitity		Remarks		,	Received by		
For Transfer											
1 of Transier											
VIII. Reworking Instructions											
IX. Reworking Res	ult										
Rew		rking Time # of									
Reworking Date	Start	End	Man- power	Lot Number	Reworked Quantity	Good Quantity	Reject Quantity		Rejection Rate (%)		
	Re	worked by	/ Departm	ent	Endorsed to / Department						
X. Reinspection Re	esult										
	Reworking Time # of				Reinspected Good Quantity						
Reinspection Date	Start	End	Man- power	Lot Number	Quantity	Good Quantity	Reject Quantity		Rejection Rate (%)		
			Pono								
Inspected by				Verified by	Noted by		Approved by				
						,					
QA Inspector			QA	Line Leader/Sub-Leader	QA Su	QA Head					

Note: All details must be filled out completely. Submit this form to Line Leader immediately after accomplishment.