					Control No.					
KANEPACKAGE PI	HILIPPINE INC.	Α	BNORMA	LITY RE		AR-01-0056				
. Item Information										
Item Code	515001001			Customer	EPSO	EPSON-IJP				
Item Description	LIONEL MAY ACC	SORY		Delivery Date	01/16/	01/16/2025				
Inspection Date	01/16/2025			Inspection Time	18:50	18:50 - 20:20				
Lot Quantity	1459			Job Order Numb	er 1.JOL	L-0000140 2.				
Affected Quantity	68			Origin	■ IN	IN-HOUSE SUPPLIER:				
Rejection Rate and PPM	4.7%			Date Received	12/13/	2/13/2024				
Sampling Quantity (IQA)	N/A			Detection (Section	on / Area) SD180	ea) SD1800/NS				
Problem Description	PEEL OFF			Delivery Receipt	ot Number 199140					
I. Visual Reference (Defect	Illustration)									
	GOOD			NO GOOD						
II. Documented Information	Review (To be fille	ed out by	QA Line leader)							
Related Doc. Info.	Control Num	ber	Requirement:	PEEL OFF OCCUR ON CLASS A PORTION						
Procedure Manual :	PM-LQA-01	10	rtoquirement.							
Technical Drawing :	DT-002-F01 RI	EV.03	Actual:							
Work Instruction :	WI-LQA-002-	006	7 totadi.							
Job Order :	LPR-004-F04-R	EV.01		CHECK THE PROCESS FOR WHAT POSSIBLE CAUSE Applicable						
Reports :	LQA-010-F03 F	REV.09	Conclusion and Recommendation:	OF THAHT DE IECT AND HOW IT OCCUPPED						
Defect Limit :						Not Applicable				
V. Initial Disposition (To be	filled out by ME D	epartmen	t If Needed)	V. Final Disposition						
Good Conditional (Please indicate details)				Rejected Conditional (Please indicate details)						
Rejected				Backload		1	g, for backload, or for rework, fill-out below			
Backload				Good	Person In Char	ge Targe	t Date Signatur	e		
				For Sorting						
Remarks:				For Rework		JUDGEMENT (If subject is for issuance of IRF / CAR) FOR 5 WHY ISSUANCE				
				FOR CAR ISSUANCE FOR IRF ISSUANCE						
Dotostod by	Initial Approved	by (If Noodod)								
Detected by	ed by Checked by		miliai Approved	I by (If Needed) Appr		u by	Received By			
J.REJOTO QA Inspector	J.CORTEZ QA Line Leader		ME I	lead	ΩΔ H ₄	ad	QA Staff			
·			Evaluation	Head QA Head Approved by		, a a	Final Disposition			
mportant: Backloading Policy (External Provider Rejects)			0% No Need	Apploved by		□ Bar	Backload			
Rejection rate that is more that quantity shall be approved by	>80% Need					Accept				
pefore backloading.			Top Management			Other				
		i U		rop ivianagement						

KANEPACKAGE PHILIPPINE INC.			NE INC.	ABNORMALITY REPORT						
V. Sorting Instruct	ions									
VI. Sorting Details										
Sorting Time		g Time	No. of Man-	Lot Niverbox	Soutod Overtity	Deignt Overtity	Defect Name		Sorted by	
Sorting Date	Start	Start End		Lot Number	Sorted Quantity	Reject Quantity				
	T. 1.	10		Table (Maria	Total Sorted	Taral Balland Constitution	T. 10 10 "		D. ' (' D. (. (0))	
Continu Decult	Tota	I Sorting F	lours	Total No. of Manpower	Quantity	Total Reject Quantity	Total Good Quantity		Rejection Rate (%)	
Sorting Result R&R Verification										
	tails (To	he filled o	ut by QA	Line Leader If needed)	_					
VIII. Warenouse De	tans (10	Reason	ut by &A	Total Quantity		Remarks		F	Received by	
Pull-Out		11000011		Total Quality		Tromano		•		
For Transfer										
VIII. Reworking Instructions										
IX. Reworking Res	ult		1							
Reworking Date	Reworking Time # of Man-		Man-	Lot Number	Reworked Quantity	Good Quantity	Reject Quantity		Rejection Rate (%)	
Reworked by / Departm				nent	Endorsed to / Department					
X. Reinspection Re	esult									
Painanaetian Data	Rework	ng Time # of			Reinspected	Cood Quantity	Reject Overtity		Poinction Bota (9/)	
Reinspection Date -	Start	End	Man- power	Lot Number	Quantity	Good Quantity	Reject Quantity		Rejection Rate (%)	
Inspected by			Verified by	Noted by		Approved by				
QA Inspector		QA	Line Leader/Sub-Leader	QA Supervisor		QA Head				

Note: All details must be filled out completely. Submit this form to Line Leader immediately after accomplishment.