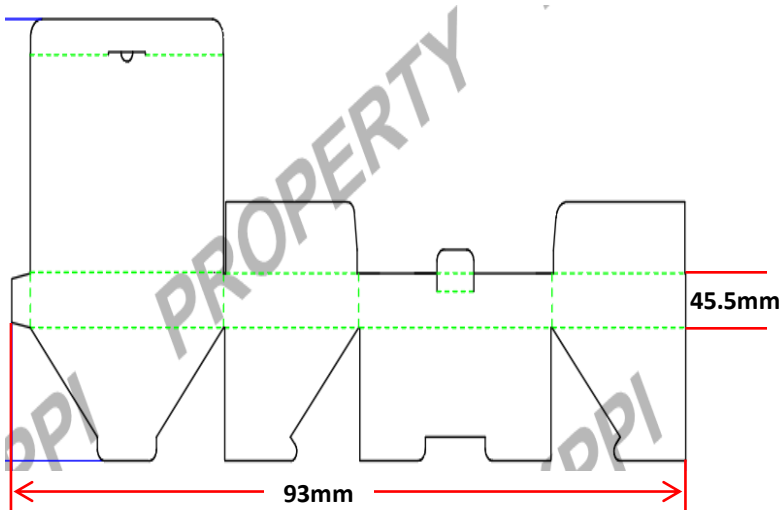


# Investigation Report for Bursting of Merasenko 473MB-RMFG Oxygen Tube

CONTROL No:	IRF - 0006			REJECT PERCENTAGE:	2.90%
REJECT QTY:	29	LOT QTY:	1000		

DIRECT CAUSE	W1	Items process in S1700 and without application of creasing matrix, in this condition it is impossible to have bursting at the outer portion or white kraft.
	W2	The factor we consider is tear off due to slanting of item in SD1800 feeder.
	W3	Based on interview in SD1800 operator they encounter tear off including in this item if there is slanting of item in SD1800 feeder.
	W3	Since this item have only 45.5mm height dimension and 913mm length it become prone to tear off when got slanted in SD1800 feeder.



SLANTING OF ITEM HAPPENED IN THIS PORTION OF SD1800 THAT CAUSED TEAR OFF

## PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Conduct study in SD1800 on how to improve the occurrence of slanting of items in feeder area of SD1800 then give update to QA for the Corrective Action	PIC:	Production Leaders	TARGET DATE:	240719
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