

Investigation Report for Glue Stain of Kowa-Emori HP01D2200C-1 Carton Box

CONTROL No:	IRF - 0005			REJECT PERCENTAGE:	0.82%
REJECT QTY:	49	LOT QTY:	6000		

DIRECT CAUSE	W1	Based on the Glue Stain position its occurs during 2nd gluing process in Conveyor 1.
	W2	There's a factor that operator apply glue during 2nd process gluing on the top of conveyor.
	W3	The glue from eperan spreader drop in conveyor during application that caused Glue Stain..

PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Orient the Conveyor 1 operator to use only the table beside the conveyor during application of glue to avoid the glue drop in conveyor.	PIC:	Production Leader	TARGET DATE:	240626
CORRECTIVE ACTION	Post awareness signage on the top of conveyor to avoid glue application on that portion.	PIC:	Gerald De Guzman	TARGET DATE:	240701

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APPROVED BY:

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