No. 5 Rir		GE PHILIPPINE INC. La Mesa, Calamba City, Laguna to 69	Manue	/ESTIGA	TION R		FORM (IRF)
Fax No.	(049) 545-6302		Control No			Date Issued:	22 09 08
Customer	HH	* EPSON IJP	Attention 7	Attention To Gerald De Guzman			
Item Code		Department PRODUCTION					
Item Description		INDIVIDUAL BOX	Date of Detection 22 09 07				9 07
Job Order Number		JO-DRS22-L-0179-2-7 /2-6	Section Detected QA-SCREENING			EENING	
ILLUSTRATION OF THE PROBLEM				Major Minor			
MANAGE AND SECTION SCOOL			100000000000000000000000000000000000000	Quantity (pcs.)	Reject Qu	antity (pcs.)	Reject Percentage
			0	0,020	See Handle See See See See See See See See See S	96	1.59%
EI	STREET, STREET	ONº	Nature of	S STATE OF THE STA	BLOTTE	ED PRINT	
EXCE	ED YOU	JR VISION	Requirem	ient:			
			1.1-		Acceptable up	to 3 pcs. Per lin	е
			Actual:				
				almo	st all the charact	ers and logo is	blotted.
NO. OF OCCU	JRRENCE	DISPOSITION		AREA OF OCCI	URRENCE / OR	IGIN	CONTENT
First		Hold	SI	lotter	Gluing	g	Material
Recurrence		Special Acceptance	E	QOS	Vertic	al	Dimension
No.:		For Rework	Di	iecut	Other	s:	Appearance
Date:		Reject / Disposal	D	etaching			Process / Method
Issued	by	Checked by		Approved b	у		Received by (Receiving Section)
Rochelle A		Roderick Ramos QA Sr. Supervisor		Rexel Almar QA Asst. Mana	1		ead Supervisor
		I. INVESTIGAT					
	Et (Analyze the reaso	on of occurrence, why it happened?)		IDIRECT CAUSE	E: (Analyze the re	eason of occurr	ence, why it leaked?)
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KANEPACKAGE PHILIPPINE INC.

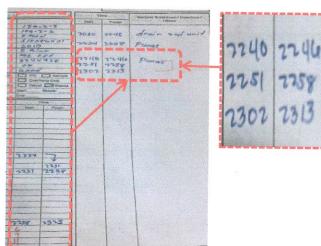
No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna Telephone No. (049) 545-7166 to 69 Fax No. (049) 545-6302

INVESTIGATION REPORT FORM (IRF)

Actions to be done to selaminate recurrence Whe / Wh RM RM WEP 3. One-interior Date Time Design / Tools Process Recommendation Recommendation In CORRECTIVE ACTION VERIFICATION (to be filled out by QA In-charge) Process Recommendation In CORRECTIVE ACTION VERIFICATION (to be filled out by QA In-charge) Process Recommendation In CORRECTIVE ACTION VERIFICATION (to be filled out by QA In-charge) Process Of Action In Tyes In No In CORRECTIVE ACTION VERIFICATION (to be filled out by QA In-charge) Process Of Action In Tyes In No Checked by Date In Tyes In No In Tyes In No Checked by Process Owner Action In Tyes Process Owner Action Recommendation of Action In Tyes Process Owner Action of Action Process Owner Action of Section of Action Process Owner Action of Action Process Owner Action of Section of Action of Action Process Owner Action of Section of Action of Acti		(615) 515-6302							,
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	GNATURE /	220908	Date:	QA Super					Head

INVESTIGATION REPORT FOR BLOTTED PRINT OF EPSON IJP 515086401 INDIVIDUAL BOX

DIRECT CAUSE PROCESS/MATERIAL	W1	Operator encountered blotted print during running of this item and cleanu cyrel to removed the blotted.			
	W2	There is a factor that the caused of blotted print is the cyrel starting to blunt since its already 306,922sheets printed that time.			



7240	2246 Punas
7240	2258
2302	2313

ODDINA	LEpso		
	Item	Description:	
1515	50864)	
	Running Qty,	Total Running	REMARKS
\$208K	2020	299872	/
18/20	DIZ	300392	
1/25	2:570	302892	de
1000	0590	305417	/
1243070	1510	200, 321	Ou .

INDIRECT CAUSE
(OUTFLOW)
PROCESS/MATERIAL

W1

Eqos operator didn't separate all the affected of blotted since the machine speed is 90bpm skip off mode.

PRODUCTION CORRECTIVE ACTION

Used the spare/backup cyrel since tooling custodian already have spare/backup cyrel of this item due to fast running.

PIC: PRODUCTION TAGET DATE STARTING TODAY

PREPARED BY:

GERALD DE GUZMAN PROD ASST. SUPERVISOR APPROVED BY:

MEENA IX APALLA

ASST. MANAGER