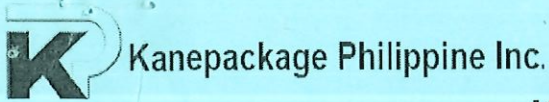


1513

PR-001-F12-REV.00



MEMO: - None -

Talatala, Mirasol
SO #: TO-F-24-895

JOB ORDER

None

Customer : CANON BUSINESS MACHINE PHILS.
ITEM CODE: **6CB-0011-000**
Netsuite Itemcode: 6CB-0011-000-RMFG

JOB ORDER:
JO-F-24-895-1

Item Description : OUTER BOX

QTY: **800**

DELIVERY DATE:
2024-10-14

CREATED BY:
Tuiza, Jecille Maduro

DATE RELEASED:
2024-10-08

Raw Material Code:	Qty To Be Used:	Over Run:	Cut Size:	Actual Issued:	DR#:	SUPPLIER:
766X2004 CBF NPK180-C	800	20	N/A	620	6195087	PW

Tooling Reference # 6-56 Control/Batch #: _____ RM Issued By: any 10/14

PROCESS / MACHINE	DATE	IN-CHARGE		GOOD QTY	TRIAL RUN		REJECTED QTY		REMARKS
		Operator	ME/QA		G	R	INHOUSE	SUPPLIER	
1. EQOS	10/14	PVEM	LEWALU W/14	813	245				8-0243 5 pcs E-2749 ME. Sample
2. GLUING CONVEYOR 2	10/14	Ph		400 400	2 13				
3. LOT NUMBERING	10/17		Joy	710	G	R			
4. SCREENING	10/17		Ric ALVIN	710	G	R	89	1	
5.					G	R			
6.					G	R			
7.					G	R			
8.									
9.									
10.									

Customer Claim:

Notes:

PRODUCTION REJECTION HISTORY
BY: Jup
DATE: 10/17

KANEPACKAGE PHILIPPINE, INC. REV.00

CUSTOMER : CANON BUSINESS MACHINE PHILS. INC

ITEM CODE : 6CB-0011-000

ITEM DESCRIPTION : OUTER BOX

ITEM SIZE :

LOT NUMBER : 241017-24-895-1

QUANTITY : 100 pcs

RoHS OK

QA-KP734

MP QA PASSED

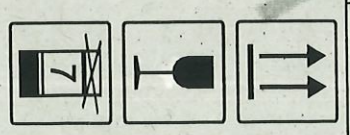
REMARKS
PROD PLAN: ADD #1 PLAN 2024-288

400 - QA - Jul 10/17 Pave

ENCODER'S SIGNATURE

DATE: Jul 10/14

2024-10-08 Issued by: 

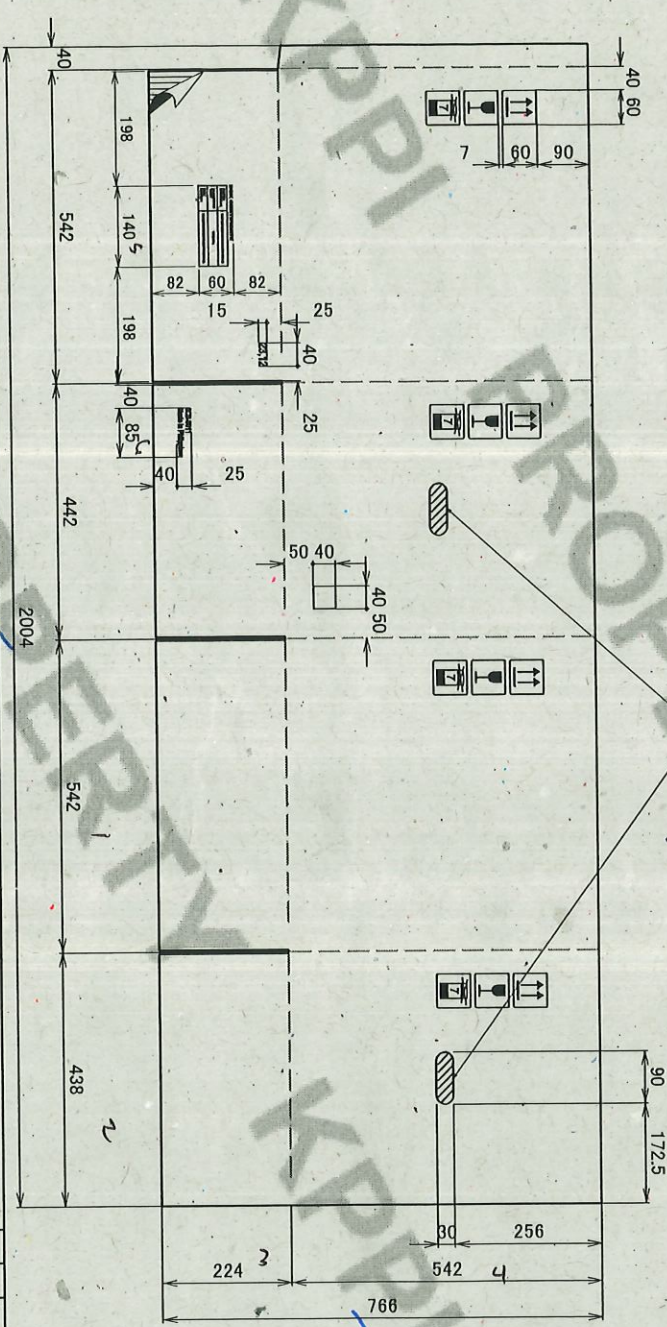


BOX CERTIFICATE	
PAPER MATERIAL	CBF (NPK180/CM125X3/NPK180)
BURSTING TEST	1238 BPa
BOX MAKER	KANEPACKAGE PHILIPPINE INC.

23,12
WEEK
YEAR
6CB-0011
Made in Philippines

BOX SPECIFICATION			
Inner Dimension	534 X 424 X 534 mm		
Outer Dimension	548 X 448 X 548 mm		
Joint Flap	GLUING INSIDE (1 JOINT)		
Illustration	SMOOTH SURFACE		
Bursting Strength	1446 N		
BCT	528 kgf		
ECT			
PRINT COLOR	1	2	
Flexo	ECO-BLACK		
Digital Print			
Offset			
Varnish Coating			
BLADE REQUIREMENT			
WOOD	Size:	Thickness:	
Type	Height	Thickness	Pitch
Cutting Blade			
Waved Blade			
Perforation			
Half-Cut			
Creasing Line			

NOTES:



CUSTOMER: CBMP
ITEM DESCRIPTION/PART CODE: 6CB-0011-000
OUTER BOX

CUSTOMERS SUPPLIED REFERENCE NO.:

ITEM KEY: CBM-0715-01AB

QR CODE: 

PAGE: 1-1

PRINT: +/-5

TOLERANCE:

DIMENSION:	TOLERANCE:
>=50	+/-1
51-200	+/-2
201-400	+/-3
401-700	+/-4
701-1000	+/-5
1000<	+/-8

MATERIAL: CBF (NPK180/CM125X3/NPK180)

LEGEND:

- WAVE MARK
- CUTTING
- CREASING
- HALF-CUT
- PERFORATION
- HOLE

P	R	O	C	E	S	S	
1	2	3	4	5	6	7	
SUTTER BIG	SUTTER SMALL	EODS	GLUING	LOT NUMBERING	SCREENING	COA	

KAINEPACKAGE PHILIPPINE INC.
#5 Ring Rd, LSP 2 Bldg, Linares Caminda, Laguna
Tel. Nos. (049)545-7118 to 88
Fax Nos. (049)545-7700/09345-4552

REV. # 240611
DATE 240611
REASON
REQUESTED BY: V. CORUNO

PACKING INSTRUCTION: 10 PCS. / BUNDLE

DRAWN BY: A. DE ROXAS
CHECKED BY: M. ALONSO
APPROVED BY: S. LIBAG
DT-002-F01 REV.03



KANEPACKAGE PHILIPPINE INC.

SCREENING INSPECTION REPORT
(CORRUGATED AND MOULDED ITEMS)

Control No.

SQB-10-001513

I. Item Information

Customer	CANON BUSINESS MACHINE PHILS.	Inspection Date	24/10/17	Shift: ☐ Day ☒ Night
Location	BATANGAS	Delivery Date	241014	
Item Code	6CB-0011-000	Job Order No.	JO-F-24-895-1	
Item Description	OUTER BOX	Job Order Qty.	800	
Model	N/A	Inspection Method	☒ 100% ☐ Sampling	
Drawing Revision No.	00	Delivery Receipt No.	0195687	
External Provider	DW	Gluing Process	☐ Manual Gluing ☒ Semi-Auto Gluing	
			☐ SD1800	

II. Dimensional Inspection

Time Conducted Sample #1: 2:00				Time Conducted Sample #2: 3:00			Time Conducted Sample #3: 5:00				
Checkpoints	Drawing Specs	Tolerance	Sample #1	Sample #2	Sample #3	Checkpoints	Drawing Specs	Tolerance	Sample #1	Sample #2	Sample #3
1	542	+5/-2	543	542	542	16					
2	438		438	438	438	17					
3	224		224	224	224	18					
4	542	+5	542	543	542	19					
5	140		140	140	140	20					
6	85		85	86	85	21					
7						22	N				
8						23					
9						24					
10						25			/		
11						26					
12						27				X	
13						28					
14						29					
15						30					

Measuring Tool Used: ☒ Meter Tape ☐ Thickness Gauge ☐ Moisture Content Tester ☐ Weighing Scale ☐ Zahn Cup ☐ Steel Ruler ☐ Stopwatch ☐ Caliper

Control Number of Measuring Tool Used: 24-2103-107

III. Visual Inspection (Leave cell blank if no detection on Applicable Criteria. Ensure to put actual quantity of defect based on classification or "N/A" if Not Applicable)

A. CORRUGATED ITEM / BOX / DANPLA	In-house	External Provider	Total Quantity	B. PALLET	In-house	External Provider	Total Quantity
Scoring	2		2	Condition of Wood	N/A	N/A	N/A
Grain Direction				Rusty Nail	N/A	N/A	N/A
Paper Shade (Off Color)				Warping	N/A	N/A	N/A
Bubbles				Fumigation Stamp	N/A	N/A	N/A
Blister				Crack/ Damages	N/A	N/A	N/A
Wrinkle	X/1			Others	N/A	N/A	N/A
Delamination				C. CORRUGATED PALLET	In-house	External Provider	Total Quantity
Uneven Kraft liner				Color of Carton (Discoloration)	N/A	N/A	N/A
Warping				Flute of Material	N/A	N/A	N/A
Cracking on edge				Type of Adhesion	N/A	N/A	N/A
Bursting / Bursting on Edge (Crowfeet)				Adhesion of Runner	N/A	N/A	N/A
Wrong die-cut orientation				Rusty Wire	N/A	N/A	N/A
Inverted die-cut				Wrong Orientation	N/A	N/A	N/A
Close Gap/ Wide Gap				Damages:	N/A	N/A	N/A
Print Color:				Others:	N/A	N/A	N/A
Missing Print/ Character				D. MOULDED ITEMS	In-house	External Provider	Total Quantity
Blotted Print				Poor Fusion	N/A	N/A	N/A
Smeared Print				Chip Off	N/A	N/A	N/A
Other Print Defect:				Warp / Deform	N/A	N/A	N/A
Linemark				Crack	N/A	N/A	N/A
Fish-eye				Broken	N/A	N/A	N/A
Stain:				Scratches	N/A	N/A	N/A
Excess Glue				Foreign Materials	N/A	N/A	N/A
Gluing Defect: MISALIG	30		30	Wet / Moist	N/A	N/A	N/A
Worn-out	2		2	Dirt	N/A	N/A	N/A
Dent	5		5	Stain:	N/A	N/A	N/A
Punctured	2		2	Discoloration	N/A	N/A	N/A
Tear-off				Excess Flashes	N/A	N/A	N/A
Peel-off				Others:	N/A	N/A	N/A
Damages: TORN	4		4				
Others: EXTRAFOLD	41		41				

DAMAGES

3

3