



Kanepackage Philippine Inc.

PR-001-F-12-REV.00

MEMO: - None -

Tiquis, Jelica Reney  
SO #: TO-F-24-516

## JOB ORDER

Customer: CANON BUSINESS MACHINE PHILS.

JOB ORDER:



ITEM CODE: RX1-5755-000

JO-F-24-516-1

Netsuite Itemcode: RX1-5755-000-RMFG

Item Description: Z10 CARTON

QTY: 1050

DELIVERY DATE:  
2024-07-31CREATED BY:  
Tuiza, Jecille MaduroDATE RELEASED:  
2024-07-24

Raw Material Code:

Qty To  
Be Used:Over  
Run:Cut  
Size:Actual  
Issued:

DR#

SUPPLIER:

500X1512 CBF NPK210

1050

20

1670

0192616

RW

Tooling Reference #

Control/Batch #:

RM Issued By:

| PROCESS / MACHINE    | DATE | IN-CHARGE |                   | GOOD<br>QTY  | TRIAL<br>RUN |   | REJECTED QTY |          | REMARKS          |
|----------------------|------|-----------|-------------------|--------------|--------------|---|--------------|----------|------------------|
|                      |      | Operator  | ME/QA             |              | G            | R | INHOUSE      | SUPPLIER |                  |
| 1. EQOS              | 7/30 | cccc      | JOHCK             | 1065         | G            | S |              |          | S-1:24<br>E-1:26 |
| 2. DIECUT S1700      | 7/30 | pm        | LENARD<br>7/31    | 1052<br>1060 | G            | B |              |          | S-1:57<br>E-1:59 |
| 3. GLUING CONVEYOR 2 | 7/31 | HS        |                   | 1000         | G            | R | 52           |          |                  |
| 4. LOT NUMBERING     | 7/31 |           | AM                | 300          | G            | R |              |          |                  |
| 5. SCREENING         | 7/31 |           | Jeff              | 300          | G            | R | 24           |          |                  |
| 6.                   | 8/1  |           | BEA /<br>VERONICA | 608          | G            | R | 68           |          | OVERLAP          |
| 7.                   |      |           |                   |              | G            | R |              |          |                  |
| 8.                   |      |           |                   |              |              |   |              |          |                  |
| 9.                   |      |           |                   |              |              |   |              |          |                  |
| 10.                  |      |           |                   |              |              |   |              |          |                  |

QA INPUT: DATE 20240731

TIME 08:55 QTY 1000

QA OUTPUT DATE 20240731

TIME 09:05 QTY 908

WIP REJECT DATE 20240731

TIME 08:55 QTY 908

Customer Claim: IHRH: (240417) Mixing 20 pcs. NG 300 pcs.

Notes:

REMARKS

PROD PLAN: ADD #0 PLAN 2024-213

KANEPACKAGE PHILIPPINE, INC. REV.00

CUSTOMER: CANON BUSINESS MACHINE PHILS. INC.

ITEM CODE: RX1-5755-000

RoHS OK

ITEM DESCRIPTION: Z10 CARTON

LOT NUMBER: 240801-24-516-1

QUANTITY: 300 pcs

QA-CG3522

MP QA PASSED

CUSTOMER: KANEPACKAGE PHILIPPINE, INC. REV.00

ITEM CODE: RX1-5755-000

RoHS OK

ITEM DESCRIPTION: Z10 CARTON

LOT NUMBER: 240731-24-516-1

QUANTITY: 300 pcs.

QA-KP367

MP QA PASSED

6

5

\*\*\* UNCONTROLLED COPY FOR JOB ORDER \*\*\*

2

2024-07-24 Issued by: *[Signature]*

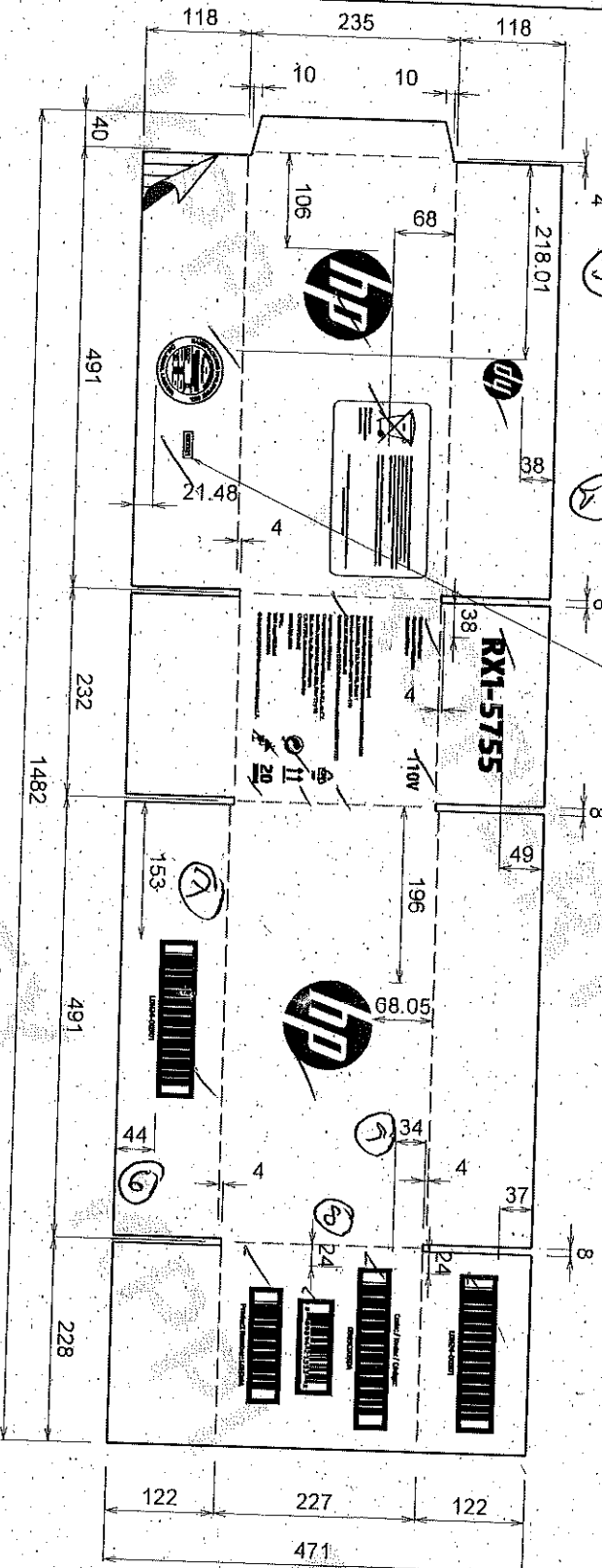
① ② ③

WITH SUTEBAN

MANUFACTURING DATE

02/2021

WEEK NUMBER



| BOX SPECIFICATION |                                |                 |       |
|-------------------|--------------------------------|-----------------|-------|
| Inner Dimension   | 483 X 224 X 220MM              |                 |       |
| Outer Dimension   | 487 X 238 X 248MM              |                 |       |
| Joint Flap        | GLUING INSIDE                  |                 |       |
| Illustration      | Shows Smooth Surface (Outside) |                 |       |
| Bursting Strength |                                |                 |       |
| BCT               | 441.3 kgf                      |                 |       |
| ECT               | 9.41N/m and OVER               |                 |       |
| PRINT COLOR       | 1                              |                 |       |
| Flexo             | BLACK (G3-21)                  | 2               |       |
| Digital Print     |                                |                 |       |
| Offset            |                                |                 |       |
| Varnish Coating   |                                |                 |       |
| BLADE REQUIREMENT |                                |                 |       |
| WOOD              | Size                           | Thickness: 15mm |       |
| Type              | Height                         | Thickness       | Pitch |
| Cutting Blade     |                                |                 |       |
| Waved Blade       | 23.8mm                         | 3 PITS          | 3932  |
| Particulation     |                                |                 |       |
| Half-Cut          |                                |                 |       |
| Creasing Line     | 22.75mm                        | 3 PITS          | 3735  |

NOTES:

- 1.) CUTTING LINE MUST BE WAVED (2 PITCH)
- 2.) RCT: 1433.8N and OVER



|                                                 |  |                                                       |  |                                   |  |                         |  |                                 |  |
|-------------------------------------------------|--|-------------------------------------------------------|--|-----------------------------------|--|-------------------------|--|---------------------------------|--|
| CUSTOMER: CBMP                                  |  | TOLERANCE                                             |  | MATERIAL                          |  | CB FLUTE                |  | PACKING INSTRUCTION: PALLETIZED |  |
| ITEM DESCRIPTION/PART CODE: RXI-5755 Z10_CARTON |  | CUSTOMER'S SUPPLIED REFERENCE NO: RXI-5755-000 REV.03 |  | DIMENSION: +5/-2mm                |  | (NPK210/CM150X3/NPK210) |  | P R O C E S S                   |  |
| ITEM KEY: CBM-0468-01A8-02                      |  | PAGE: 1/3                                             |  | PRINT: +5mm                       |  | LEGEND:                 |  | 1. ROTARY SLITER                |  |
| REV. # 02                                       |  | DATE 23/09/14                                         |  | ADDITIONAL SUTEBAN                |  | REQUESTED BY            |  | 2. EGGS                         |  |
| KONERPACKAGE PHILIPPINE INC.                    |  | 35 Sng Rd, LRT 2 Pk, Linao, Calabar, Laguna           |  | Fax No. (09454-717094) 09454-4302 |  |                         |  | 3. DIE-CUT ETHERA               |  |
| 6                                               |  | 5                                                     |  | 4                                 |  | 3                       |  | 4. DETACHING                    |  |
|                                                 |  |                                                       |  |                                   |  |                         |  | 5. GLUING-SEW-AUTO              |  |
|                                                 |  |                                                       |  |                                   |  |                         |  | 6. LOT NUMBERING                |  |
|                                                 |  |                                                       |  |                                   |  |                         |  | 7. SCORING                      |  |
|                                                 |  |                                                       |  |                                   |  |                         |  | 8. BOX                          |  |
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|                                                 |  |                                                       |  |                                   |  |                         |  | 100.                            |  |



使用するバージン材が第三者による森林認証(FSC, PEFC)を受けていること

3D 属性図面  
3D PROPERTY DWG

1483

40 (1483)

Figure 1 shows a schematic diagram of a four-span continuous beam. The beam is supported by five vertical supports. The spans are labeled with their lengths: 43.1, 23.2, 43.1, and 22.9. The total length of the beam is indicated as 132.3. The beam is labeled "DTB" at the right end.

The diagram illustrates the experimental setup for measuring the flow of water through a series of vertical tubes. A horizontal tube at the bottom is connected to a pump that circulates water from a reservoir. The horizontal tube is connected to a series of vertical tubes, each with a valve. The water level in each vertical tube is measured. The diagram is labeled with 'a' through 'f' and includes a scale bar.

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Corrigat

註 本誌は、この本を刊行するにあたり、  
\* 本誌は、この本を刊行するにあたり、

町の完全な職人の村職人の村

1. The first part of the document is a list of names and titles, including "The Hon. Mr. Justice" and "The Hon. Mr. Justice".

Figure 10

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(c) (d)

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(za) (zb)

(zc) (zd)

(ze) (zf)

(zg) (zh)

(zi) (zj)

(zk) (zl)

(zm) (zn)

(zo) (zp)

(zq) (zr)

(zs) (zt)

(zu) (zv)

(zw) (zx)

(zy) (zz)

(A) (B)

(C) (D)

(E) (F)

(G) (H)

(I) (J)

(K) (L)

(M) (N)

(O) (P)

(Q) (R)

(S) (T)

(U) (V)

(W) (X)

(Y) (Z)

(AA) (AB)

(AC) (AD)

(AE) (AF)

(AG) (AH)

(AI) (AJ)

(AK) (AL)

(AM) (AN)

(AO) (AP)

(AQ) (AR)

(AS) (AT)

(AU) (AV)

(AW) (AX)

(AY) (AZ)

(BA) (BB)

(BC) (BD)

(BE) (BF)

(BG) (BH)

(BI) (BJ)

(BK) (BL)

(BM) (BN)

(BO) (BP)

(BQ) (BR)

(BS) (BT)

(BU) (BV)

(BW) (BX)

(BY) (BZ)

(CA) (CB)

(CC) (CD)

(CE) (CF)

(CG) (CH)

(CI) (CJ)

(CK) (CL)

(CM) (CN)

(CO) (CP)

(CQ) (CR)

(CS) (CT)

(CU) (CV)

(CW) (CX)

(CY) (CZ)

(DA) (DB)

(DC) (DD)

(DE) (DF)

(DG) (DH)

(DI) (DJ)

(DK) (DL)

(DM) (DN)

(DO) (DP)

(DQ) (DR)

(DS) (DT)

(DU) (DV)

(DW) (DX)

(DY) (DZ)

(EA) (EB)

(EC) (ED)

(EE) (EF)

(EG) (EH)

(EI) (EJ)

(EK) (EL)

(EM) (EN)

(EO) (EP)

(EQ) (ER)

(ES) (ET)

(EU) (EV)

(EW) (EX)

(EY) (EZ)

(FA) (FB)

(FC) (FD)

(FE) (FF)

(FG) (FH)

(FI) (FJ)

(FK) (FL)

(FM) (FN)

(FO) (FP)

(FQ) (FR)

(FS) (FT)

(FU) (FV)

(FW) (FX)

(FY) (FZ)

(GA) (GB)

(GC) (GD)

(GE) (GF)

(GG) (GH)

(GI) (GJ)

(GK)

1. 切斷を要す(ピッチ2)を  
要する(1.5N)

comment:  
1. The die cutting rule must be  
for the new order rule with 1

The height of any slope must

[illegible]

|                  |            |            |              |
|------------------|------------|------------|--------------|
| SUB. DESIGNED BY | CHANGED BY | CHECKED BY | 2ND APPROVED |
|------------------|------------|------------|--------------|

上视图 TOP VIEW

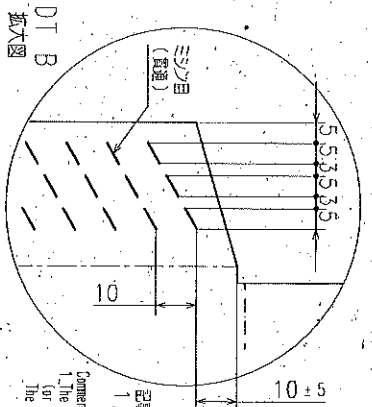
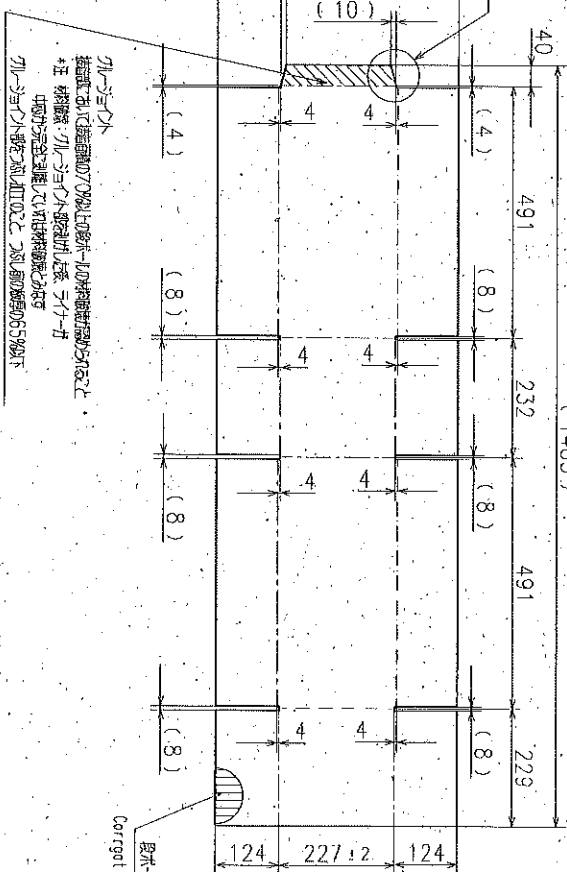
[illegible]

|             |          |      |            |     |     |      |
|-------------|----------|------|------------|-----|-----|------|
| DESIGNED BY | 621-7176 | DATE | 2000.11.02 | REF | 004 | C.S. |
|-------------|----------|------|------------|-----|-----|------|

[illegible]

|            |           |      |      |
|------------|-----------|------|------|
| DATE       | 04-21-16  | TIME | 0900 |
| LABORATORY | EBC 包裝技術課 |      |      |
| PROJECT    | Z10 外環箱   |      |      |
| TEST       |           |      |      |

|      |     |        |            |
|------|-----|--------|------------|
| NAME | SEX | INMATE | 210 CARTON |
|------|-----|--------|------------|



1. 切断は波刃(ピッチ2)を使用すること  
波刃高さは0.15以上1.0以下のこと

Comment:  
1. The die cutting rule must be the wave rule  
for the wave edge rule with 2P.  
The height of wave shape must be 0.15 to 1.0.

\* / @ DENOTES FC PLACE

|                                                               |                                                                                                           |                 |                      |
|---------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|-----------------|----------------------|
| SUB DESIGN BY<br>DESIGNED BY<br>DRAWN BY<br>LBP包装技術課<br>赤尾 夢里 | CHANGED BY<br>-                                                                                           | CHECKED BY<br>- | 2ND APPROVED BY<br>- |
| 1ST APPROVED BY 2020/12/25<br>LBP包装技術課<br>赤尾 夢里               | REVISION NOTE (Add comment ★X2)<br>FSC(森林) ｼｰﾄﾞ産地保証<br>Add Fsc comment, Correct Green procurement comment |                 |                      |
| DESIGNED BY 2020/12/25<br>LBP包装技術課<br>赤尾 夢里                   | DATE<br>2020/12/25                                                                                        | REV<br>004      | C/S<br>-             |
| PARTS NO.<br>RX1-5755-000                                     | PARTS Z10-Z10<br>Z10-CARTON                                                                               |                 |                      |
| 1MS                                                           | 1MS                                                                                                       |                 |                      |