

Kanepack Philippine Inc.

MEMO: IPD

PR-001-F12-REV.00

JOB ORDER

Villanueva, Russell Palcatan

SO #: SO-24-IPD-00577REV2

Customer: KOWA-EMORI PHILIPPINES, INC.

ITEM CODE: **HP01D2200C-1**

Unit Itemcode: HP01D2200C-1

Item Description: CARTON BOX

JOB ORDER:



JO-24-IPD-00577-3

QTY: **4500**

DELIVERY DATE:
2024-07-08

CREATED BY:
JECIEL BALINGBING BUCE

DATE RELEASED:
2024-07-01

Raw Material Code:

Qty To
Be Used:

Over
Run:

Cut
Size:

Actual
Issued:

DR#:

SUPPLIER:

X1025 BF NPK180

4500

10

-NONE-

4480

1917-20

PLC

E1-10/190 PLAT#2/EC-1.1

Rolling Reference # *S-90-27*

Control/Batch #:

RM Issued By:

Aug 4/9

PROCESS / MACHINE	DATE	IN-CHARGE		GOOD QTY	TRIAL RUN		REJECTED QTY		REMARKS
		Operator	ME/QA		G	R	INHOUSE	SUPPLIER	
EQOS	7/9	DMEC	<i>[Signature]</i>	4470	11	10			<i>S-0900</i> <i>E-0904</i>
DIECUT ETERNA	7/9	JJG	<i>[Signature]</i>	4,466	5	4			<i>S-10:00</i> <i>E-10:03</i>
GLUING SD 1800	7/11	<i>Elio DME</i> <i>Orlando JDT</i> <i>Vista RIEL</i>	<i>[Signature]</i>	2840 <i>[Signature]</i>	6	1			<i>S-12:58</i> <i>E-1:00</i>
GLUING CONVEYOR 1	7/13	<i>[Signature]</i>	<i>[Signature]</i>	4470 1200 + 225 1200 600 1500	G	R			
LOT NUMBERING	7/13		<i>[Signature]</i>	1500	G	R			
SCREENING	07/15		<i>[Signature]</i>	2560 4500 + 40	G	R	54		
	07/16		<i>[Signature]</i>	1070	G	R			

QA INPUT: DATE	7/16
TIME	2130
QTY	4282
QA OUTPUT: DATE	7/16
TIME	2130
QTY	4220
WIP REJECT: DATE	7/16
TIME	2132
QTY	62

Customer Claim: *[Signature]*

NOTE: Put nickmark on the gluetab of the item for reference. The gluing operator should always check the nick HISTORY: overcut, bursting, misalign glue, extra fold, visible poka yoke

HOUSE REJECTION: *[Signature]*

MARKS: *[Signature]*

OD PLAN: ADD #0 PLAN 2024-190

REJECTION HISTORY

KOWA-EMORI PHILIPPINES INC.

Item Code	HP01D2200C-1	Quantity	10 pcs.
Item Description	CARTON BOX W/ PRINT	Supplier's QC	PASSED
Lot No. / Ref. NO.	240715-00577-3	RoHS OK	QA-KP052
K KANEPACKAGE PHILIPPINE INC.		IPD	
K KANEPACKAGE PHILIPPINE INC.		IPD	

ENCODER

4282

*** UNCONTROLLED COPY FOR JOB ORDER ***

1: 024-07-01 Issued by: [Signature]

6

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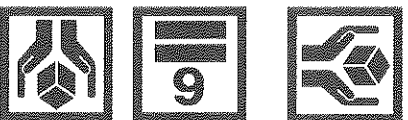
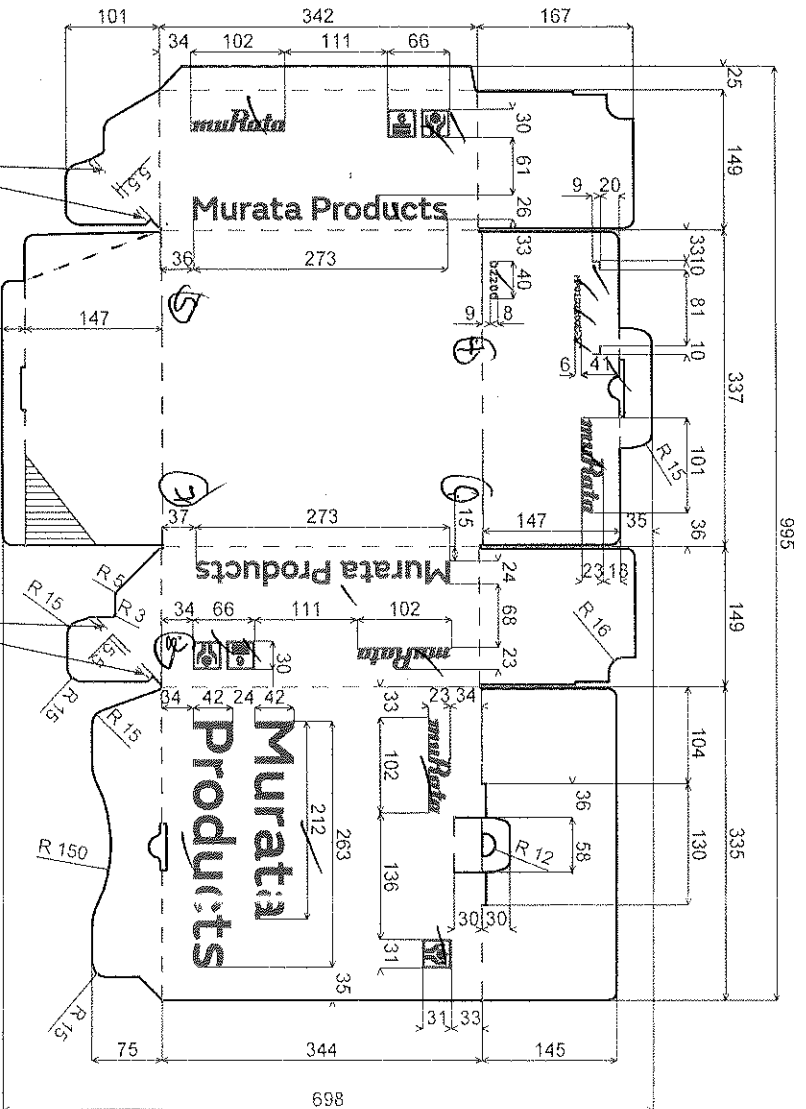
2

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BOX SPECIFICATION			
Inner Dimension	334 X 148 X 335 mm		
Outer Dimension	340 X 152 X 347 mm		
Joint Flap	GLUING INSIDE		
Illustration	OUTER SMOOTH SURFACE		
Bursting Strength	N/A		
BCT	N/A		
ECT	N/A		
PRINT COLOR	1	2	3
Flavo	EQ-04 RED		
Digital print	N/A		
Other	N/A		
Varnish Coating	N/A		
BLADE REQUIREMENTS			
WOOD	mm	Thickness: 15 mm	
Type	Height	Thickness	Pitch
Cutting Blade	NA	NA	NA
Waved Blade			
Perforation			
Half-Cut			
Creasing Line	NA	NA	NA

NOTE:

1. BOTTOM FLAP: GLUING (INSIDE)



Checked by
G. [Signature]
4/9

WITH SUTEBAN

420

CUSTOMER : EMORI

CUSTOMERS SUPPLIED REFERENCE NO :

N/A

HP01D2200C-1

ITEM KEY :

EMO-0111-01AB-05

1/6

PRINT :

+/-5 mm

TOLERANCE

MATERIAL: B FLUTE
(NPK180/CM125/NPK180)

LEGEND:

• CUTTING

• CREASING

• HALF-CUT

• PERFORATION

P

R

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C

E

S

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EQDS

DIE-CUT ETERNA

GLUING SD 1800 /

CONVEYOR

LOT NUMBERING

QA SCREENING

OOA

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KANEPACKAGE PHIL. INC.
55 Ring Rd. LRP 2, Bldg. Linares, Calamba, Laguna
Ph. Nos.: (02) 555-7170, 555-55-502

REV. #

DATE

24/06/10

CHANGE: UNIVERSAL POUCH FLUTE 172200

CONVERSION TO 50mm POUCH 172200

REASON

REQUESTED

BY:

R. VILLANUEVA

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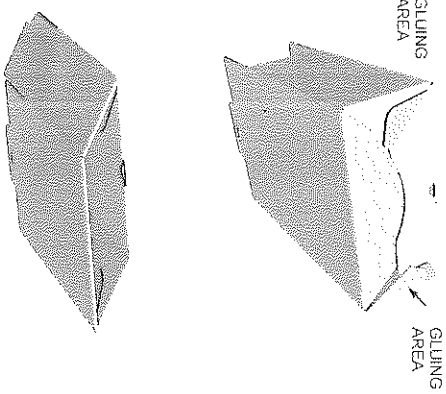
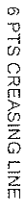
-23

-24

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BOX SPECIFICATION				
Inner Dimension	334 X 146 X 335 mm			
Outer Dimension	340 X 152 X 341 mm			
Joint Flap	GLUING INSIDE			
Illustration	OUTER-SMOOTH SURFACE			
Bursting Strength	N/A			
BCT	N/A			
ECT	N/A			
PRINT COLOR	1	2	3	
Flexo	EO-04 RED			
Digital Print	N/A			
Offset	N/A			
Varnish Coating	N/A			
BLADE REQUIREMENTS				
WOOD	mm			
Type	Height	Thickness	Pitch	Length
Cutting Blade	N/A	N/A		N/A
Waved Blade				
Perforation				
Half-Cut				
Cresting Line	N/A	N/A		N/A

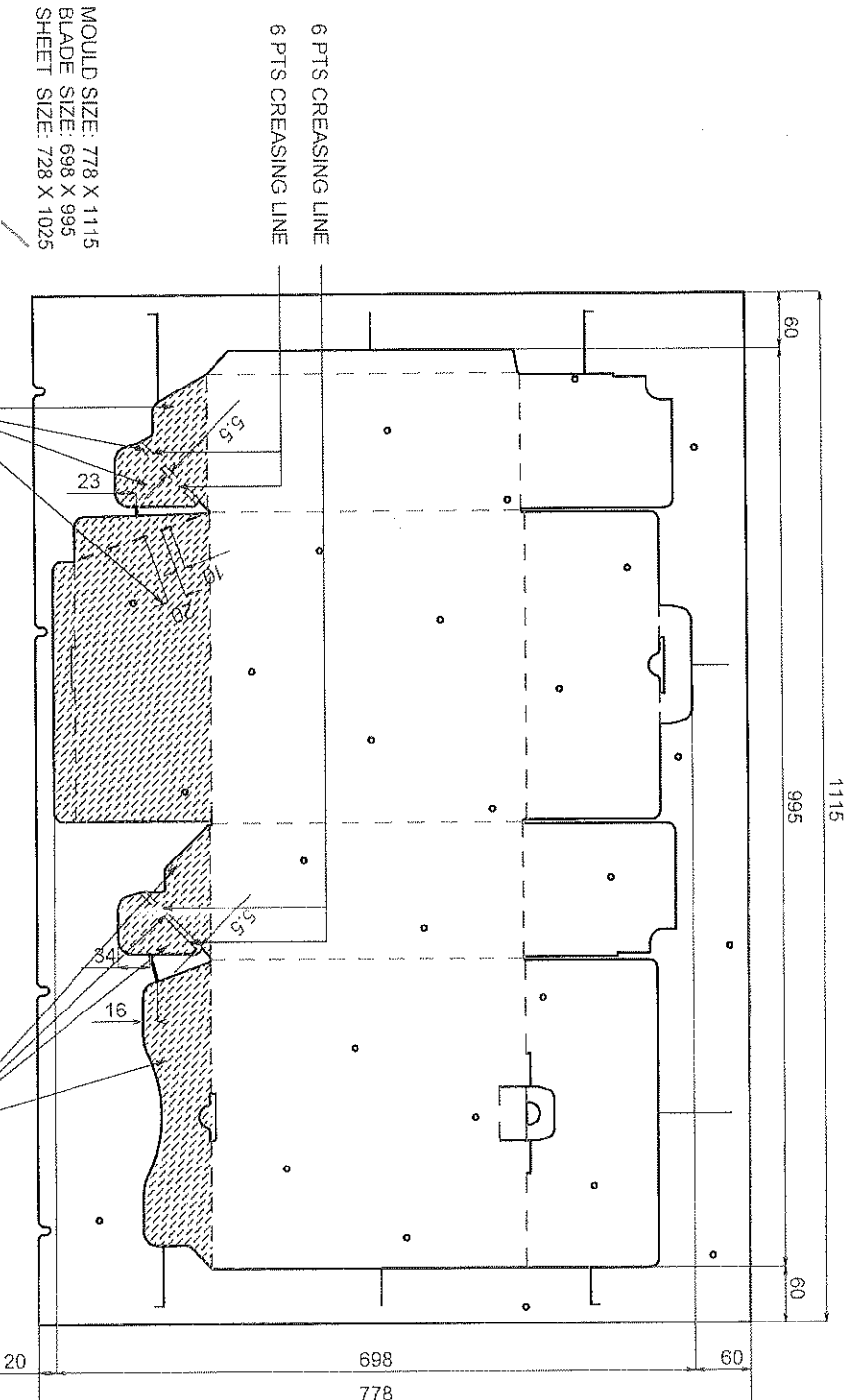
1. BOTTOM FLAP: GLUING (INSIDE)



CUSTOMER : EMORI		CUSTOMERS SUPPLIED REFERENCE NO :		TOLERANCE		MATERIAL:	
HP01D2200C-1		N/A		DIMENSION : +/- 2 mm		B FLUTE (NPK180/CM125/NPK180)	
ITEM KEY :		2/6		D<50		5	
EMO-0111-01AB-05		PAGE :		51-200 +/-1			
REV. #		DATE		201-400 +/-2			
24/06/10		CHANGE MATERIAL FROM B FLUTE TO BRINFI80/CM125/NPK180		401-700 +/-3			
REASON		PRINT :		701-1000 +/-5			
		+/-5 mm		1000< +/-8			
				LEGEND :			
				- CUTTING			
				- CREEPING			
				- HALF-CUT			
				- PERFORATION			
				REQUESTED BY :			
				PACKING INSTRUCTION :			
				10 PCS./ BUNDLE			
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				R			
				2			
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				G L U I N G S D 1800 /			
				C			
				9			
				C O N V E Y O R			
				4			
				L O T N U M B E R I N G			
				10			
				E			
				5			
				Q A S C R E E N I N G			
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BOX SPECIFICATION				
Inner Dimension	334 X 146 X 335 mm			
Outer Dimension	344 X 152 X 344 mm			
Joint Flap	GLUING INSIDE			
Illustration	OUTER-SMOOTH SURFACE			
Bursting Strength	N/A			
BCI	N/A			
ECT	N/A			
PRINT COLOR	1	2	3	
Pantone	EQ-4 RED			
Digital print	N/A			
Offset	N/A			
Varnish Coating	N/A			
BLADE REQUIREMENTS				
WOOD	mm	Thickness: 15 mm		
Type	Height	Thickness	Pitch	Length
Cutting Blade	23.6	3PTS		5913
Wavyed Blade				
Perforation	23.6	2PTS	10 x 20	
Half-Cut				
Cresting Line	22.7	2PTS		4015

1. BOTTOM FLAP: GLUING (INSIDE)



PUT BROWN SPONGE IN THIS AREA OF THE BLADE

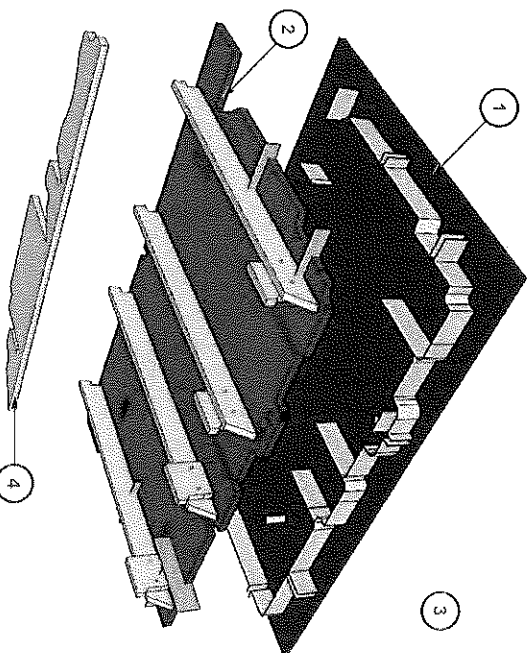
PUT BROWN SPONGE IN THIS AREA OF THE BLADE

[illegible]

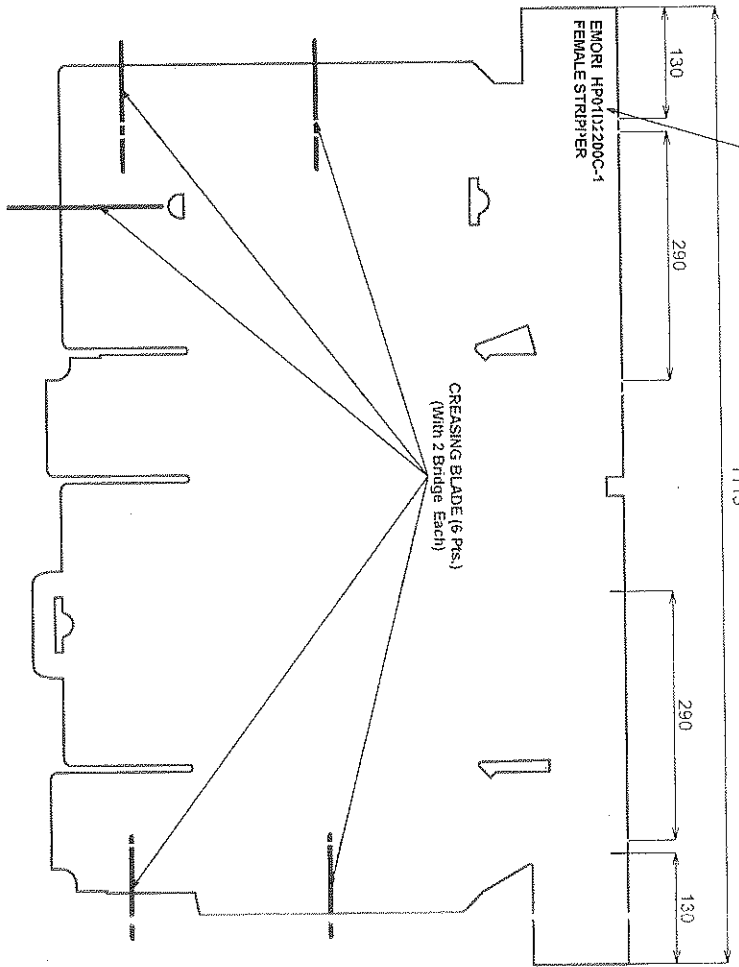
Changes: 10-10-70.

PARTS:

- 1 - MALE STRIPPER
- 2 - FEMALE STRIPPER
- 3 - SUPPORTS
- 4 - DELIVERY STRIPPER

[illegible]

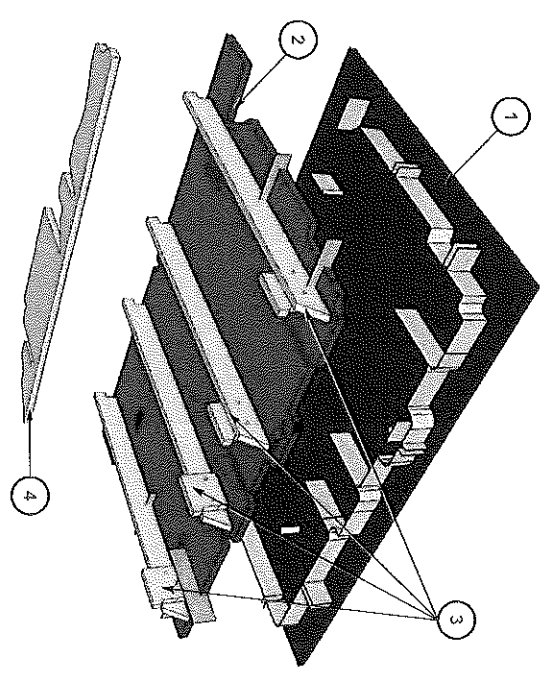
ENGRAVINGS



PARTS:

- 1 - MALE STRIPPER
- 2 - FEMALE STRIPPER
- 3 - SUPPORTS
- 4 - DELIVERY STRIPPER

BOX SPECIFICATION			
Inner Dimension	N/A		
Outer Dimension	N/A		
Joint Flap	N/A		
Illustration	N/A		
Bursting Strength	N/A		
BCT	N/A		
EOT	N/A		
PRINT COLOR	1	2	3
Flexo	N/A		
Digital print	N/A		
Offset	N/A		
Varnish Coating	N/A		
BLADE REQUIREMENTS			
WOOD	mm		
Type	Height	Thickness	Pitch
Cutting Blade	N/A	N/A	N/A
Waived Blade	N/A	N/A	N/A
Perforation	N/A	N/A	N/A
Half-Cut	N/A	N/A	N/A
Creasing Line	N/A	N/A	N/A



CUSTOMER: EMORI
HP01D2200C-1
AUTO-STRIPPER FEMALE

TOLERANCE	
DIMENSION: ± 2 mm	± 1
<50	± 1
51-200	± 2
201-400	± 3
401-700	± 4
701-1000	± 5
1000+	± 8

MATERIAL	
B FLUTE	(NPK180/CM125/NPK180)
LEGEND:	• CUTTING
	• CREASING
	• HALF-CUT
	• PERFORATION

P	1	EQOS	7	13
R	2	DIE-CUT ETERVA	8	14
O	3	GLUING SO 1800 / CONVEYOR	9	15
C	4	LOT NUMBERING	10	16
S	5	QA SCREENING	11	17
S	6	OOA	12	18

KANEPACKAGE PHIL. INC.
25 Ring Rd. LSP 2 Bldg. Larned Calamba, Laguna
Tel. Nos.: 0985457780 to 88
Fax Nos.: 0985457780 to 89

ITEM KEY: 5/6
EMO-0111-01AB-05
PAGE: 5/6
PRINT: 100%

CHANGE MATERIAL FROM B FLUTE TO SF NPK180/CM125/NPK180
REASON: R. VILLANUEVA REQUESTED BY:

PACKING INSTRUCTION: 10 PCS / BUNDLE
DRAWN BY: J.N. RODRIGUEZ
CHECKED BY: M. ALONSOAGAY
APPROVED BY: S. LUBAG

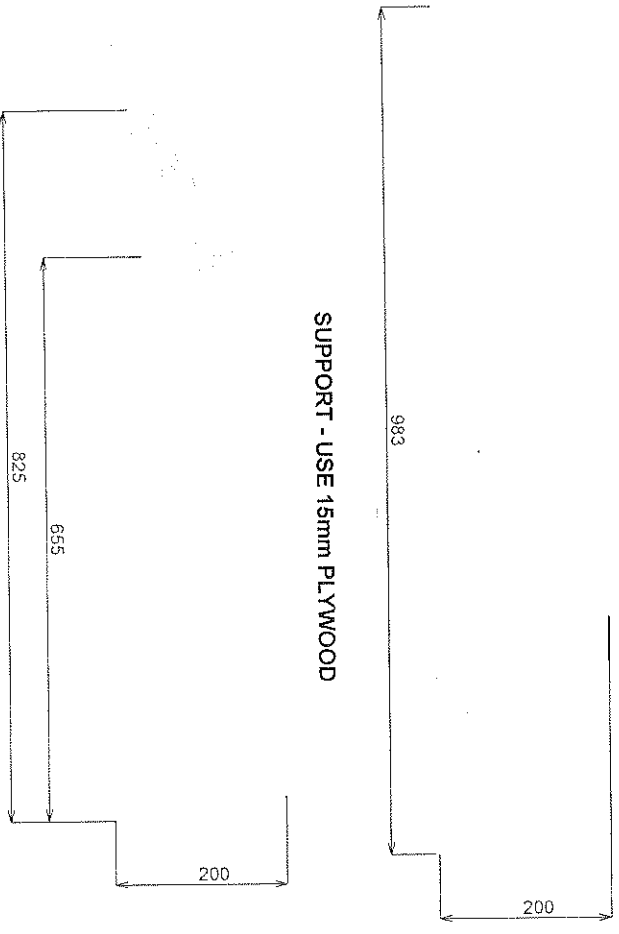
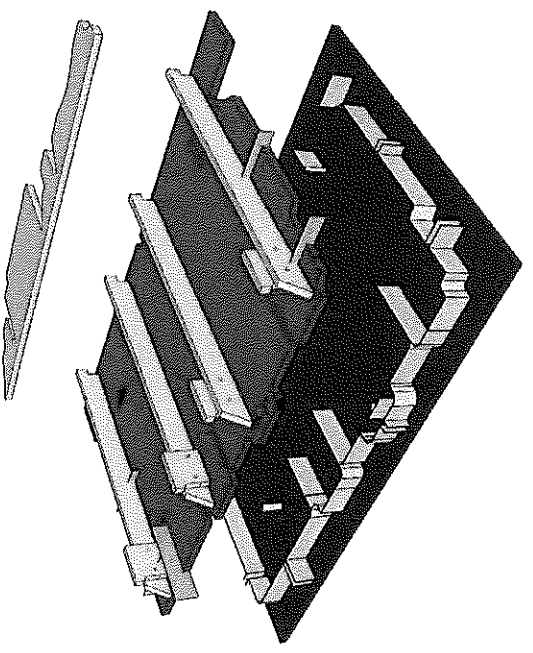
PARTS:

- 1 - MALE STRIPPER
- 2 - FEMALE STRIPPER
- 3 - SUPPORTS
- 4 - DELIVERY STRIPPER

DELIVERY STRIPPER - USE 15mm PLYWOOD

SUPPORT - USE 15mm PLYWOOD

BOX SPECIFICATION			
Inner Dimension	N/A		
Outer Dimension	N/A		
Joint Flap	N/A		
Illustration	N/A		
Bursting Strength	N/A		
BCT	N/A		
ECT	N/A		
PRINT COLOR	1	2	3
Flexo	N/A		
Digital print	N/A		
Offset	N/A		
Varnish Coating	N/A		
BLADE REQUIREMENTS			
WOOD		mm	Thickness: 15 mm
Type	Height	Thickness	Pitch
Cutting Blade	N/A	N/A	N/A
Waved Blade			
Perforation	N/A	N/A	N/A
Hair-Cut			
Creasing Line	N/A	N/A	N/A



CUSTOMER: EMORI		TOLERANCE	
CUSTOMERS SUPPLIED REFERENCE NO:		DIMENSION: +/- 2 mm	
ITEM KEY: N/A		61-200 +/-1	
ITEM KEY: EMO-0111-01AB-05		201-200 +/-3	
PAGE: 6/6		201-200 +/-4	
PRINT: 1000+		70-200 +/-5	
PRINT: 1000+		70-200 +/-8	
MATERIAL: B FLUTE (NPK180/CM125/NPK180)		LEGEND: 1/8" NPT	
MATERIAL: B FLUTE (NPK180/CM125/NPK180)		- CUTTING	
MATERIAL: B FLUTE (NPK180/CM125/NPK180)		- CREASING	
MATERIAL: B FLUTE (NPK180/CM125/NPK180)		- HALF-CUT	
MATERIAL: B FLUTE (NPK180/CM125/NPK180)		- PERFORATION	
PACKING INSTRUCTION: 10 PCS / BUNDLE		P	
10 PCS / BUNDLE		1	
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