



Kanepackage Philippine Inc.

JOB ORDER

PR-001-F12-REV.00

MEMO: IPD-USE BLACK INK & EXISTING BLADE/CYREL

Ysmael, Maria Lou Fatima Sangel

SO #: SO-24-IPD-00399

Customer : SUPER FLEX LOGISTICS, INC..

ITEM CODE: PKC404B-B

Netsuite Itemcode : PKC404B-B

JOB ORDER:

JO-24-IPD-00399-9



Item Description : MOTOR INNER BOX

QTY: 4000	DELIVERY DATE: 2024-05-10	CREATED BY: Pallermo, Arlene Gonzales	DATE RELEASED: 2024-05-03
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Raw Material Code:	Qty To Be Used:	Over Run:	Cut Size:	Actual Issued:	DR#:	SUPPLIER:
PKC404B-B	1000	5	595X855 EF	1005		FRONT LINDA

Tooling Reference # 19-3-52 Control/Batch #: RM Issued By: am 5/9

PROCESS / MACHINE	DATE	IN-CHARGE		GOOD QTY	TRIAL RUN		REJECTED QTY		REMARKS
		Operator	ME/QA		G	R	INHOUSE	SUPPLIER	
1. DIECUT ETERNA	05/09	JJG	mafe	1005	1				
2. DETACHING 1	5/10	RL		4020	G	R			
3. GLUING SD 1800	5/10	CMS		4010	G	R			
4. LOT NUMBERING	5/11		frank	810	G	R			
5. SCREENING	05-11		MIKE	3200	G	R	180	7	
6.	05-11		RH	810	G	R			
7.				7823	G	R			
8. OUTPUT DATE	240511								
9. QTY	4010								
10. DATE	240511								
11. QTY	7823								

REJECTION HISTORY

Customer Claim:

Notes:

REMARKS

PROD PLAN: ADD #0 PLAN 2024-131

SUPERFLEX LOGISTICS INC.

Item Code

PKC404B-B

Quantity

640 pcs.

Item Description

INNER BOX

Supplier's QC

PASSED

INSPECTION

RoHS OK

QA CG401

IPD

Lot No. / Ref. NO.

240511-00399-9

KANEPACKAGE PHILIPPINE INC.

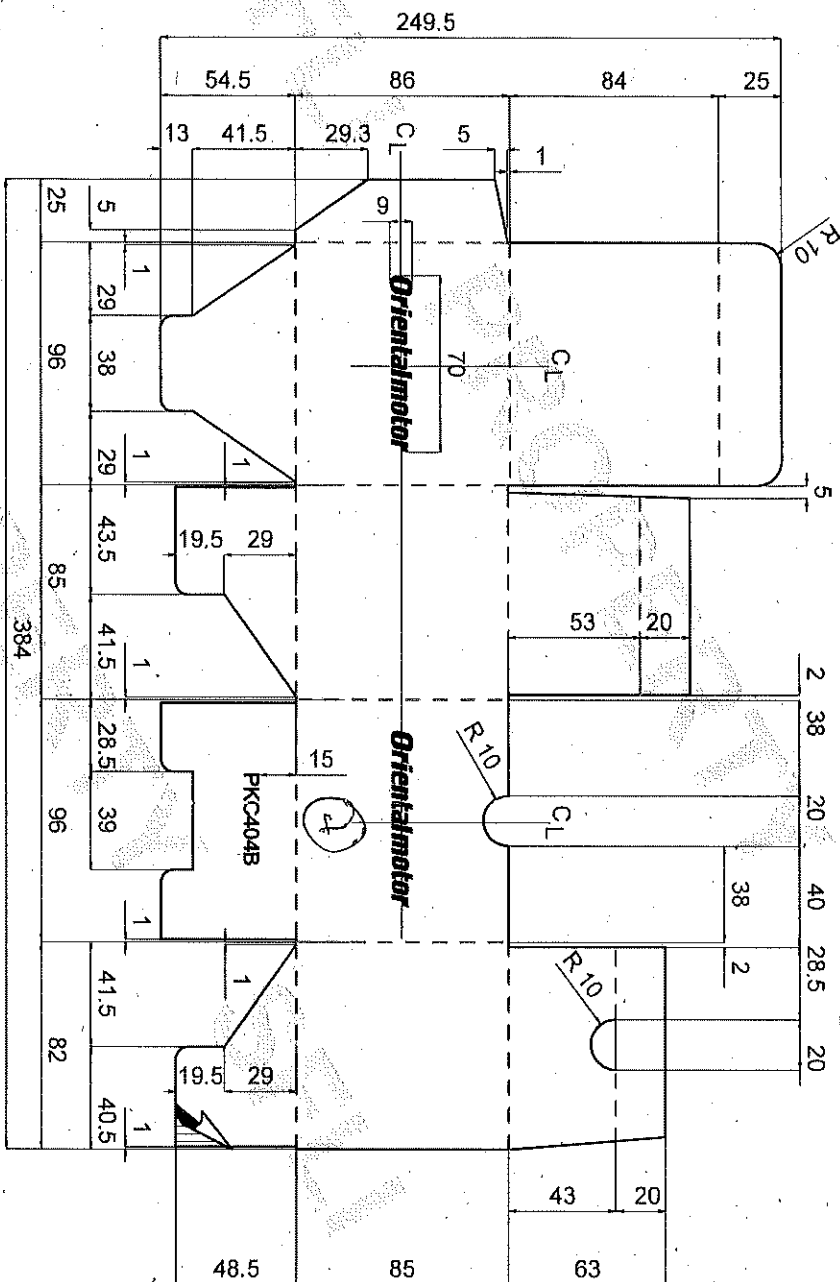
2024-05-03 Issued by:

WITH SUTEBAN

PKC404B

Orientalmotor

BOX SPECIFICATION	
Inner Dimension	95 X 51 X 5
Outer Dimension	99 X 55 X 57
Joint Flap	GLUING INSIDE
Illustration	OUTSIDE
Bursting Strength	N/A
BCT	N/A
ECT	N/A
PRINT COLOR	1 2
Flexo	BLACK EQ-01
Digital Print	N/A
Offset	N/A
Varnish Coating	N/A



NOTES:

1. PRINT COLOR: BLACK EQ-01
2. USE PERMAGRIP WG-9459 GLUE

CUSTOMER :

KOYAMA

ITEM DESCRIPTION/PART CODE:

PKC404B-B
INNER BOX

CUSTOMERS SUPPLIED REFERENCE NO.:

TOLERANCE	
DIMENSION:	+/- 2
<=30	+/- 1
31-200	+/- 2
201-400	+/- 3
401-700	+/- 4
701-1000	+/- 5
1000<	+/- 8

MATERIAL:

EF TX200/CM125/TX200

ITEM KEY :

KOY-0091-01AB



PAGE:

1/2

PRINT:

+/- 3

LEGEND: UNITS: mm N.T.S.

- CUTTING

- CREASING

- HALF-CUT

- PERFORATION

- HOLE

KPEI PROCESS

SLIP PROCESS

P	1	7	13
R	2	8	14
O	3	9	15
C	4	10	16
C	5	11	17
S	6	12	18

PACKING INSTRUCTION:

20 PCS/ BUNDLE
COLLAPSED

DESIGNED BY:
S. ALZATE

ILLUSTRATED BY:
M. BALMES

CHECKED BY:
S. LUBAG

DD-FD-03 REV.09



SUPER LOGISTIC INC.

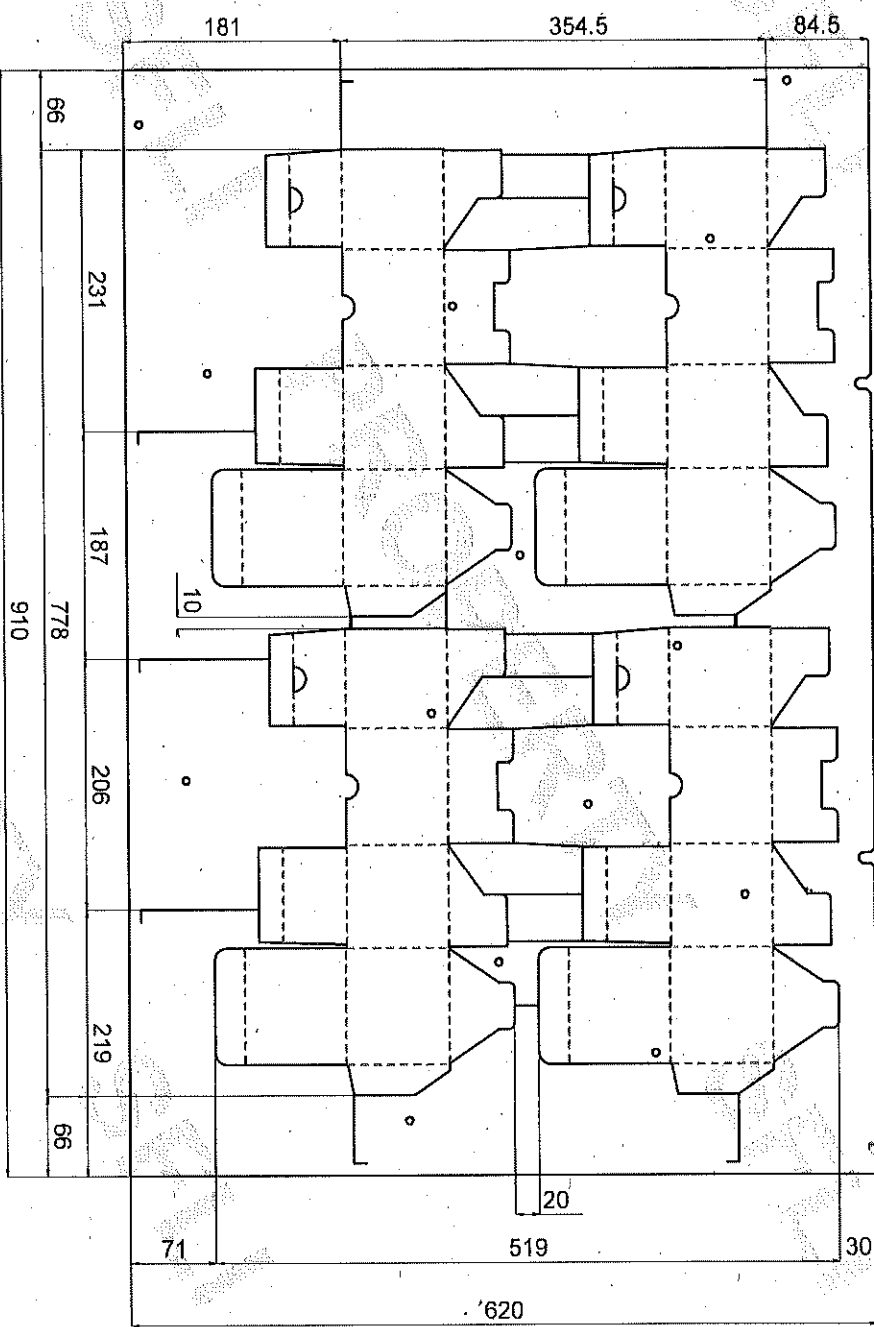
REV. # DATE

REASON

REQUESTED BY

2024-05-03 Issued by: [Signature]

BLADE REQUIREMENT				
WOOD	Size 550 x 810	Thickness 15mm	Form	Length
Blank Blade	23.6	3 PTS		7'752
Waxed Blade				
Perforation				
Half-Cut				
Crossing Line	22.75	3 PTS		4'700



MOULD SIZE: 620 x 910
BLADE SIZE: 519 x 778
SHEET SIZE: 595 x 855

CUSTOMER : KOY		TOLERANCE		MATERIAL: EF TX200/CM125/TX200	
ITEM DESCRIPTION/PART CODE: PKC404B-B		CUSTOMERS SUPPLIED REFERENCE NO:		DIMENSION: +/-2	
BLADE LAY OUT		ITEM KEY: KOY-0091-01AB		PAGE: 2/2	
REV. # 24/04/19		DATE		REASON	
REQUESTED BY: 4		BY: 3		2	
PERFORATION		CUTTING		HOLE	
CREASING		HALF-CUT		PERFORATION	
P		1		EQOS	
R		2		DIE-CUT S1700	
O		3		DETACHING	
C		4		GLUING	
E		5		LOT NUMBERING	
S		6		SCREENING	
P		7		OQA	
R		8		LOT NUMBERING	
O		9			
C		10			
E		11			
S		12			
P		13			
R		14			
O		15			
C		16			
E		17			
S		18			

